

QUALITY IS FOUND IN A THOUSAND DETAILS.

Montana

RIFLE COMPANY



PRODUCT CATALOG

2020



FOR OUR COMPLETE LINEUP OF RIFLES &
MODEL FEATURES, VISIT US AT MONTANARIFLECO.COM



COLORADO BUCK SERIES
MONTANARIFLECO.COM



WELCOME

We are Montana Rifle Company (MRC). Our gunsmiths are passionate about the hunting and shooting industry. It's this passion that keeps us motivated to innovate and update our production rifle line every year. Our newest 2020 lineup has something for just about everyone. You can't beat the quality and reliability of a MRC rifle. Each and every person at MRC strives to make your rifle purchase the best experience you have ever had. We want your rifle to give you the confidence to make all your shots count. Visit our website for more information & be sure to follow us through our social network.

MONTANARIFLECO.COM



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XTREME HUNTING SERIES
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MRC BOLT
ACTION RIFLE
COMPARISON
MATRIX

MONTANA RIFLE MODELS:	AMERICAN STANDARD	AMERICAN LEGENDS	XTREME RANCH RIFLE	XTREME ASCENT RIFLE	XTREME "X3" RIFLE	XTREME ELITE RIFLE	XTREME TACTICAL HUNTER	COLORADO BUCK EDITION	DGR ~ THE AFRICAN	DGR ~ THE ALASKAN
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STOCK FEATURES										
Tactical Wood-Based Hybrid Stock						*				
Premium Synthetic Stock				*	*		*			*
Premium Synthetic Lightweight Stock			*	*						
American Black Walnut								*		
Classic European Walnut Stock	*									
XX Grade Turkish Walnut Stock		*								
Checkered Grip	*	*						*		
Black Ebony Forearm Tip		*								
Grade XXX Wood Stock	*									
12.625" Length of Pull		*								
13.625" Length of Pull	*	*		*	*	*	*	*	*	*
Decelerator" Pad	*	*	*	*	*	*	*	*	*	*
Sling Swivel Studs	*	*	*	*	*	*	*	*	*	*
Hydro-Dipped Stock		*	*	*	*	*	*	*	*	*
Stock Color Change		*	*	*	*	*	*	*	*	*

ACTION FEATURES										
MRC Model 1999 Action (Long &/or Short)	*	*	*	*	*	*	*	*	*	*
MRC Model 1999 "Double Square Bridge" PH Action								*	*	*
Cerakote Finish	*	*	*	*	*	*	*	*	*	*
Blued Chromoly Steel	*	*						*		
Satin Stainless Steel	*	*	*	*	*	*	*	*	*	*
Aluminum Pillar & Glass Bedded			*	*	*	*	*	*	*	*
Hand Lapped Bolt	*	*	*	*	*	*	*	*	*	*
Control Round Feed	*	*	*	*	*	*	*	*	*	*
Mauser Style Extractor	*	*	*	*	*	*	*	*	*	*
3 Position Wing Safety	*	*	*	*	*	*	*	*	*	*
Drilled & Tapped for Scope Bases	*	*	*	*	*	*	*	*	*	*
Right or Left Handed	*	*		*	*	*	*	*	*	*
Right Hand only for PH Action								*	*	*

BARREL FEATURES										
Cerakote Finish	*	*	*	*	*	*	*	*	*	*
Blued Chromoly Steel	*	*						*		
Satin Stainless Steel	*	*	*	*	*	*	*	*	*	*
Montana Flats Muzzle Brake	*	*		*	*	*	*	*	*	*
Threaded Barrel with Thread Cap	*	*		*	*	*	*	*	*	*
Free Floated	*	*	*	*	*	*	*	*	*	*
Button Rifled	*	*	*	*	*	*	*	*	*	*
Hand Lapped	*	*	*	*	*	*	*	*	*	*
Front & Rear Sights		*						*	*	*
Available in Non-Standard Chamberings	*	*	*	*	*	*	*	*	*	*

TRIGGER										
Classic Pre-64 Win 70 Style Trigger	*	*	*	*	*	*	*	*	*	*

* OPTIONAL FEATURE

	BARREL LENGTH	TWIST RATE	SHORT ACTION	LONG ACTION	PH ACTION	AMERICAN STANDARD	AMERICAN LEGENDS	XTREME RANCH RIFLE	XTREME ASCENT RIFLE	XTREME "X3" RIFLE	XTREME ELITE RIFLE	XTREME TACTICAL HUNTER	COLORADO BUCK EDITION	DGR ~ THE AFRICAN	DGR ~ THE ALASKAN
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CALIBERS															
.243 WIN	22"	9	*			*	*	*	*	*	*				
.25-06 REM	26"	10		*		*	*			*	*				
6.5-284 NORMA	24"	8.5	*							*	*				
6.5 CREEDMOOR	24"	8	*			*	*	*	*	*	*	*	*		
6.5 PRC	24"	8	*			*	*			*	*	*			
.257 ROBERTS	22"	10	*							*	*				
26 NOSLER	26"	8.5		*						*	*	*			
.264 WIN MAG	26"	9		*		*	*								
.270 WIN	24"	10		*		*	*		*	*	*				
.270 WSM	24"	10	*			*	*			*	*				
.275 RIGBY	24"	9.5	*			*				*	*				
28 NOSLER	26"	9.5		*		*	*			*	*	*			
7MM-08 REM	24"	9.5	*						*	*	*				
7MM WSM	24"	9.5	*							*	*				
7MM REM MAG	26"	9.5	*			*	*			*	*	*	*		
.280 REM	24"	9.5	*							*	*				
.280 ACKLEY IMPROVED	24"	9.5	*							*	*	*			
30 NOSLER	26"	10	*			*				*	*	*			
.300 WIN MAG	24"	10	*			*	*			*	*	*	*		
.300 WSM	24"	10	*			*	*			*	*	*	*		
.300 RUM	26"	10		*						*	*	*			
.308 WIN	24"	10	*			*	*	*	*	*	*	*	*		
.30-06 SPRINGFIELD	24"	10	*			*	*			*	*				
33 NOSLER	26"	10	*			*				*	*				
.338 WIN MAG	24"	10	*			*	*			*	*				
.338 NORMA MAGNUM	26"	10		*								*			
.338 LAPUA MAGNUM	26"	10		*								*			
.338 RUM	26"	10	*						*						
.375 H&H MAGNUM	24"	12	*										*	*	
.378 WEATHERBY	24"	12		*									*	*	
.404 JEFFERY*	24"	12	*										*		
.416 REM MAG	24"	14	*										*	*	
.416 RIGBY	24"	14		*									*	*	
.458 LOTT	24"	14	*										*	*	
.458 WIN MAG	24"	14	*										*	*	
.460 WEATHERBY MAG	24"	14		*									*	*	
.505 GIBBS	22"	16		*									*	*	

*OTHER CALIBERS ARE AVAILABLE UPON SPECIAL ORDER REQUEST



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A CLASSIC RIFLE, BUILT RUGGED AND TOUGH.
MEETING ALL YOUR EXPECTATIONS... THE PERFECT RIFLE.



AMERICAN STANDARD RIFLE

The American Standard Rifle in SATIN STAINLESS STEEL

The core of our American Standard Rifle is the MRC Model 1999's controlled round feed action, which blends classic design with today's modern technology. It features a three-position wing safety with an adjustable trigger that was designed with the classic Win 70 in mind. The ASR comes

drilled and tapped for scope mounts, and is glass bedded in a classic European Walnut stock. The precision barrel is button rifled, free floated, and free of iron sights. It's available in a full range of cartridges with two stunning finishes: blued chromoly steel in the ASR, and satin stainless steel

in the ASR-SS. The American Standard Rifle offers MOA accuracy and the custom features for a lifetime of service. Suited for hunting everything from varmints and small game to the largest big game animals, the ASR is a rugged and dependable rifle for all of your hunting needs.

AMERICAN HUNTING SERIES



AMERICAN STANDARD RIFLE

CALIBER	ACTION SIZE	BARREL CONTOUR	BARREL LENGTH	TWIST RATE	LENGTH OF PULL	OVERALL LENGTH
.243 WIN	Short	#2	22"	9	13 5/8"	42.5"
.25-06 REM	Long	#2	26"	10	13 5/8"	47"
6.5 CREEDMOOR	Short	#2	24"	8	13 5/8"	44.5"
6.5 PRC	Short	#2	24"	8	13 5/8"	44.5"
.264 WIN MAG	Long	#2	26"	9	13 5/8"	44.5"
.270 WIN	Long	#2	24"	10	13 5/8"	45"
.270 WSM	Short	#2	24"	10	13 5/8"	44.5"
28 NOSLER	Long	#2	26"	9.5	13 5/8"	47"
7MM REM MAG	Long	#2	26"	9.5	13 5/8"	47"
30 NOSLER	Long	#2	26"	10	13 5/8"	47"
.300 WIN MAG	Long	#2	24"	10	13 5/8"	45"
.300 WSM	Short	#2	24"	10	13 5/8"	44.5"
.308 WIN	Short	#2	24"	10	13 5/8"	44.5"
.30-06 SPRINGFIELD	Long	#2	24"	10	13 5/8"	45"
33 NOSLER	Long	#2	26"	10	13 5/8"	47"
.338 WIN MAG	Long	#2	24"	10	13 5/8"	45"

**MRC offers Special Order calibers upon request.*

MSRP: ASR \$1,549
ASR-SS \$1,599

BARREL

- ASR: Blued Chromoly Steel
- ASR-SS: Satin Stainless Steel
- Free Floated
- Button Rifled
- Hand Lapped

CUSTOM UPGRADES AVAILABLE

- Cerakote Finish (Stainless Steel Only)
- Montana Flats Muzzle Brake
- Threaded Barrel with Thread Cap
- Non-Standard Chamberings

TRIGGER

- Classic Pre-64 Win 70 Style Trigger
- Fully Adjustable
- Pre-Set at 3-3.25 lbs.

RIFLE WEIGHT

- Short Action Avg: 7 lbs. 2 oz.
- Long Action Avg: 7 lbs. 5 oz.

STOCK

- Classic European Walnut Stock
- Checkered Grip
- Decelerator® Pad
- Sling Swivel Studs



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A LEGENDARY RIFLE THAT YOUR GRANDFATHER WOULD BE PROUD OF.
MEETING ALL YOUR EXPECTATIONS... THE PERFECT RIFLE.



AMERICAN LEGENDS RIFLE

ALR shown with XXX Wood upgrade

The American West was built upon the backs of men and women venturing into the frontier to pursue dreams of fame, fortune and a better life. Through the years, this adventurous spirit has become a part of the American tradition which is embodied by firearms like the American Legends

Rifle. We created the ALR for the avid hunters who rustle through the mountains, seek their quarry in the field, and share the common bond of appreciation for a handsome hunting rifle. The ALR is perfect for outdoorsmen seeking big game adventures; it is chambered in

our most popular long and short action cartridges, and provides consistent, reliable performance through an artfully executed design. The ALR features a XX Grade Turkish Walnut stock with a raised cheek piece, black ebony tip and grip, and a classic wrap-around front checkering pattern.

AMERICAN HUNTING SERIES



AMERICAN LEGENDS RIFLE

MSRP: ALR \$1,699
ALR-SS \$1,749

CALIBER	ACTION SIZE	BARREL CONTOUR	BARREL LENGTH	TWIST RATE	LENGTH OF PULL	OVERALL LENGTH
.243 WIN	Short	#2	22"	9	13 5/8"	42.5"
.25-06 REM	Long	#2	26"	10	13 5/8"	45"
6.5 CREEDMOOR	Short	#2	24"	8	13 5/8"	44.5"
6.5 PRC	Short	#2	24"	8	13 5/8"	44.5"
.264 WIN MAG	Long	#2	26"	9	13 5/8"	44.5"
.270 WIN	Long	#2	24"	10	13 5/8"	45"
.270 WSM	Short	#2	24"	10	13 5/8"	44.5"
.275 RIGBY	Short	#2	24"	9.5	13 5/8"	44.5"
7MM REM MAG	Long	#2	24"	10	13 5/8"	45"
.300 WIN MAG	Long	#2	24"	10	13 5/8"	45"
.300 WSM	Short	#2	24"	10	13 5/8"	44.5"
.308 WIN	Short	#2	24"	10	13 5/8"	44.5"
.30-06 SPRINGFIELD	Long	#2	24"	10	13 5/8"	45"
.338 WIN MAG	Long	#2	24"	10	13 5/8"	45"

*MRC offers Special Order calibers upon request.

- MRC MODEL 1999 ACTION
- ALR: Blued Chromoly Steel
 - ALR-SS: Satin Stainless Steel
 - Hand Lapped Control Round Feed Bolt
 - Mauser Style Extractor
 - 3 Position Wing Safety
 - Drilled & Tapped for Scope Bases
 - Right or Left Handed

- BARREL
- ALR: Blued Chromoly Steel
 - ALR-SS: Satin Stainless Steel
 - Free Floated
 - Button Rifled
 - Hand Lapped

- CUSTOM UPGRADES AVAILABLE
- XXX Wood Upgrade
 - Cerakote Finish (Stainless Steel Only)
 - Montana Flats Muzzle Brake
 - Threaded Barrel with Thread Cap
 - Front & Rear Sights
 - Non-Standard Chamberings

- TRIGGER
- Classic Pre-64 Win 70 Style Trigger
 - Fully Adjustable
 - Pre-Set at 3-3.25 lbs.

- RIFLE WEIGHT
- Short Action Avg: 7 lbs. 2 oz.
 - Long Action Avg: 7 lbs. 5 oz.

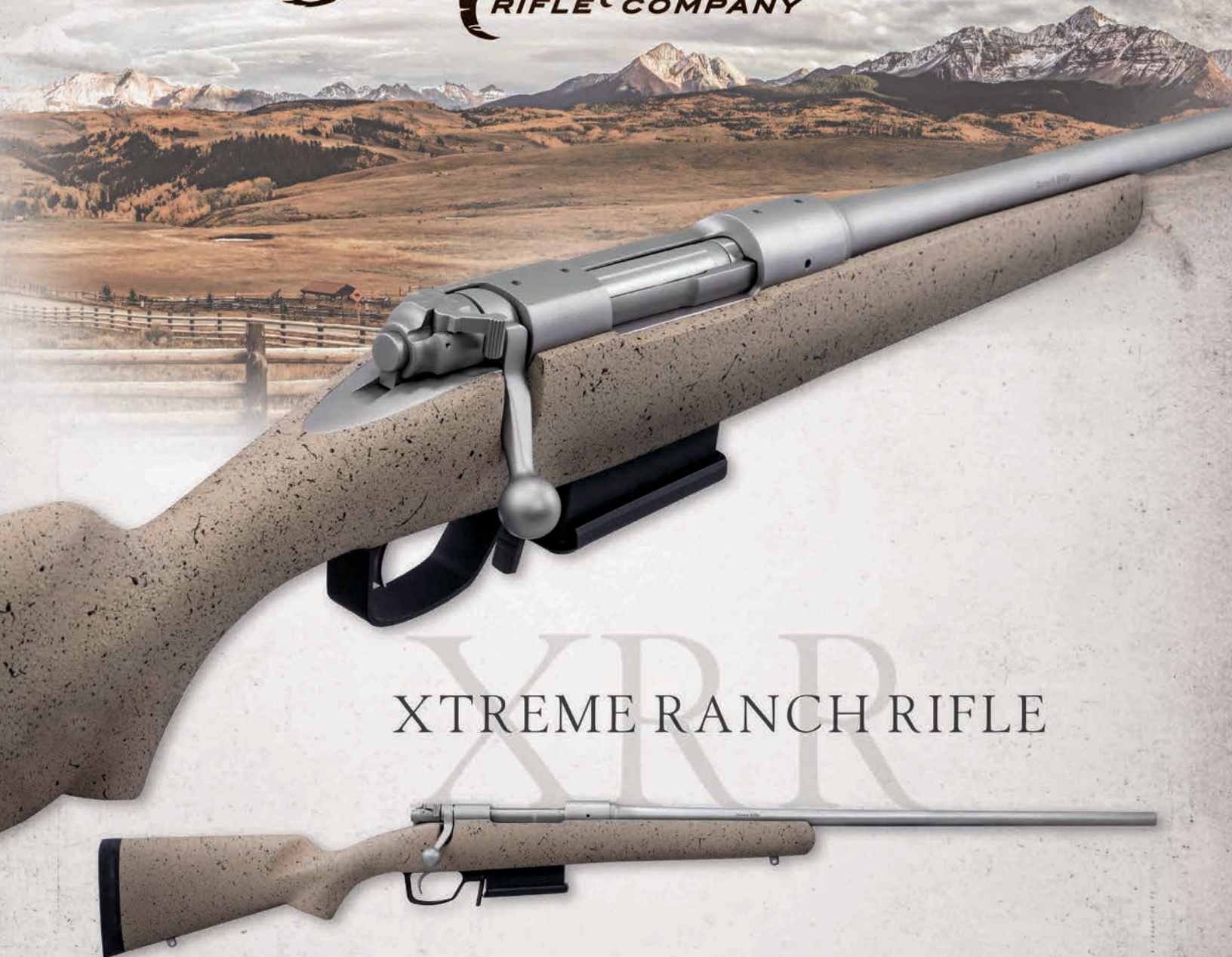
- STOCK
- XX Grade Turkish Walnut Stock
 - Checkered Grip with Black Ebony Forearm Tip
 - Decelerator® Pad
 - Sling Swivel Studs



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BUILT FOR THE RANCH HAND WHO NEEDS A RUGGED RIFLE.
MEETING ALL YOUR EXPECTATIONS... THE PERFECT RIFLE.



XTREME RANCH RIFLE

Tested, tried and true; the Ranch Rifle is our new gritty, light-weight, and short-profile model. This unique design works well on varmints, small game, and other unwelcome critters. The MRC Ranch Rifle combines the famous MDT Tac21 detachable magazine

system with our new, smaller-profile stock. This new stock drops the length of pull down to 12-5/8" for expanded mobility, durability, and strength for everyday use. The PMAG detachable 5 round magazine, although not unbreakable, has been known

to withstand being driven over by cars and trucks. With its satin stainless steel MRC Model 1999 action and hand lapped barrel, you can trust the Ranch Rifle's dependability and accuracy to endure the test of time.

XTREME HUNTER SERIES



XTREME RANCH RIFLE

CALIBER	ACTION SIZE	BARREL CONTOUR	BARREL LENGTH	TWIST RATE	LENGTH OF PULL	OVERALL LENGTH
.243 WIN	Short	Featherweight	18"	9	12 5/8"	37.5"
6.5 CREEDMOOR	Short	Featherweight	18"	8	12 5/8"	37.5"
.308 WIN	Short	Featherweight	18"	10	12 5/8"	37.5"

**MRC offers Special Order calibers upon request.*

NEW CALIBERS COMING SOON!

MSRP: XRR \$2,189



- BARREL
- Satin Stainless Steel
 - Featherweight Contour
 - Free Floated
 - Button Rifled
 - Hand Lapped

- MRC MODEL 1999 ACTION
- Satin Stainless Steel
 - Aluminum Pillar & Glass Bedded
 - Hand Lapped Control Round Feed Bolt
 - Mauser Style Extractor
 - 3 Position Wing Safety
 - Drilled & Tapped for Scope Bases
 - Right Handed Only

- CUSTOM UPGRADES AVAILABLE
- Cerakote Finish
 - Montana Flats Muzzle Brake
 - Stock Color Change
 - Hydro-Dipped Stock
 - Non-Standard Chamberings

- TRIGGER
- Detachable Magazine Trigger Guard
 - Classic Pre-64 Win 70 Style Trigger
 - Fully Adjustable
 - Pre-Set at 3-3.25 lbs

- RIFLE WEIGHT
- Averages 6 lbs. 5 oz.

- STOCK
- MRC Premium Lightweight Synthetic Stock
 - Ranch Profile with Shortened Length of Pull
 - Detachable 5 Round Capacity Magazine
 - Decelerator® Pad
 - Sling Swivel Studs



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LIGHT WEIGHT, EXTREME PERFORMANCE FOR EXTREME CONDITIONS.
MEETING ALL YOUR EXPECTATIONS... THE PERFECT RIFLE.



XTREME "X3" & XTREME ELITE

For those hunts where every ounce matters, we have created the Xtreme "X3" Rifle. At an average of 6 lbs. 10 oz., the X3 is a well-balanced and extremely versatile rifle that is perfect for even the most vigorous outdoor conditions. The satin-finished stainless steel MRC Model 1999 action is

mated to our MRC Premium Synthetic Stock for the ultimate weather resistant package. The X3's custom features include a free floated and button rifled barrel, and a satin stainless steel action that's glass and aluminum bedded into a highly desirable stock to deliver sub-MOA accuracy.

In addition, the Decelerator® recoil pad evenly displaces any kickback for comfortable shooting. To keep weight to a minimum, the X3 bottom metal is built from an aircraft grade alloy which helps maintain rigidity. Lace up your backcountry boots and take the X3 to the mountaintop.

XTREME HUNTING SERIES



XTREME "X3" RIFLE & XTREME ELITE RIFLE

MSRP: X3 \$1,599
XER \$1,749

CALIBER	ACTION SIZE	BARREL CONTOUR	BARREL LENGTH*	TWIST RATE	LENGTH OF PULL	OVERALL LENGTH*
.243 WIN	Short	#2	22"	9	13 5/8"	42.5"
.25-06 REM	Long	#2	26"	10	13 5/8"	47"
6.5-284 NORMA	Short	#2	24"	8.5	13 5/8"	44.5"
6.5 CREEDMOOR	Short	#2	24"	8	13 5/8"	44.5"
6.5 PRC	Short	#2	24"	8	13 5/8"	44.5"
.257 ROBERTS	Short	#2	22"	10	13 5/8"	42.5"
26 NOSLER	Long	#2	26"	8.5	13 5/8"	47"
.270 WIN	Long	#2	24"	10	13 5/8"	45"
.270 WSM	Short	#2	24"	10	13 5/8"	44.5"
.275 RIGBY	Short	#2	24"	9.5	13 5/8"	44.5"
28 NOSLER	Long	#2	26"	9.5	13 5/8"	47"
7MM-08 REM	Short	#2	24"	9.5	13 5/8"	44.5"
7MM WSM	Short	#2	24"	9.5	13 5/8"	44.5"
7MM REM MAG	Long	#2	26"	9.5	13 5/8"	47"
.280 REM	Long	#2	24"	9.5	13 5/8"	45"
.280 AI	Long	#2	24"	9.5	13 5/8"	45"
30 NOSLER	Long	#2	26"	10	13 5/8"	47"
.300 WIN MAG	Long	#2	24"	10	13 5/8"	45"
.300 WSM	Short	#2	24"	10	13 5/8"	44.5"
.300 RUM	Long	#2	26"	10	13 5/8"	47"
.308 WIN	Short	#2	24"	10	13 5/8"	44.5"
.30-06 SPRINGFIELD	Long	#2	24"	10	13 5/8"	45"
33 NOSLER	Long	#2	26"	10	13 5/8"	47"
.338 WIN MAG	Long	#2	24"	10	13 5/8"	45"
.338 RUM	Long	#2	26"	10	13 5/8"	47"

*MRC offers Special Order calibers upon request.
*Add two inches for the XER.

- MRC MODEL 1999 ACTION
- Satin Stainless Steel
 - Aircraft Grade Aluminum Bottom Metal Assembly
 - Aluminum Pillar & Glass Bedded
 - Hand Lapped Control Round Feed Bolt
 - Mauser Style Extractor
 - 3 Position Wing Safety
 - Drilled & Tapped for Scope Bases
 - Right or Left Handed

- STOCK
- MRC Premium Synthetic Stock
 - Decelerator® Pad
 - Sling Swivel Studs

- BARREL
- Satin Stainless Steel
 - Free Floated
 - Button Rifled
 - Hand Lapped

- TRIGGER
- Classic Pre-64 Win 70 Style Trigger
 - Fully Adjustable
 - Pre-Set at 3-3.25 lbs.

- RIFLE WEIGHT
- Short Action Avg: 6 lbs. 10 oz.
 - Long Action Avg: 6 lbs. 15 oz.

- CUSTOM UPGRADES AVAILABLE
- Cerakote Finish
 - Threaded Barrel with Thread Cap
 - Stock Color Change
 - Hydro-Dipped Stock
 - Non-Standard Chamberings

- XTREME ELITE RIFLE
Same Features as X3 Rifle, Plus:
- Montana Flats Muzzle Brake
 - Threaded Barrel with Thread Cap



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SETTING THE NEW BAR FOR THE TACTICAL HUNTER.
MEETING ALL YOUR EXPECTATIONS... THE PERFECT RIFLE.

Montana
RIFLE COMPANY

XTREME TACTICAL HUNTER

Our Xtreme Tactical Hunter (XTH) is a serious piece of hunting gear! We've mated our MRC Model 1999 action to a #3 long range satin stainless steel barrel, threaded it for a muzzle brake or suppressor, and housed it in our premium MRC Tactical Wood-Based Hybrid Stock. This rifle comes

chambered in light recoiling cartridges such as the .243 Win, 6.5 Creedmoor, and 6.5 PRC for those long shots on windy days. It also comes chambered in .300 Win Mag and .300 WSM for those who wish to have an all-around big game rifle. The XTH comes with dual front sling swivel studs allowing for

easy bipod attachment, and is equipped with Montana's Soft-Pad cheek rest and enhanced palm swell for a comfortable grip. This rifle gives you a positive comfortable shooting experience and is specially-suited for use from prone positions for those situations that require an extreme, long-range shot.

XTREME HUNTING SERIES



Montana
RIFLE COMPANY

XTREME TACTICAL HUNTER

MSRP: XTH \$1,975

CALIBER	ACTION SIZE	BARREL CONTOUR	BARREL LENGTH	TWIST RATE	LENGTH OF PULL	OVERALL LENGTH
.243 WIN	Short	#3	22"	9	13 5/8"	44.5"
6.5 CREEDMOOR	Short	#3	24"	8	13 5/8"	46.5"
6.5 PRC	Short	#3	24"	8	13 5/8"	46.5"
26 NOSLER	Long	#3	26"	8.5	13 5/8"	49"
28 NOSLER	Long	#3	26"	9.5	13 5/8"	49"
7MM REM MAG	Long	#3	26"	9.5	13 5/8"	49"
.280 AI	Long	#3	24"	9.5	13 5/8"	47"
30 NOSLER	Long	#3	26"	10	13 5/8"	49"
.300 WIN MAG	Long	#3	24"	10	13 5/8"	47"
.300 WSM	Short	#3	24"	10	13 5/8"	46.5"
.300 RUM	Long	#3	26"	10	13 5/8"	49"
.308 WIN	Short	#3	24"	10	13 5/8"	46.5"

*MRC offers Special Order calibers upon request.

MRC MODEL 1999 ACTION

- Satin Stainless Steel
- Hand Lapped Control Round Feed Bolt
- Mauser Style Extractor
- 3 Position Wing Safety
- Drilled & Tapped for Scope Bases
- Right or Left Handed

BARREL

- Satin Stainless Steel
- Threaded Barrel with Thread Cap
- Free Floated
- Button Rifled
- Hand Lapped

TRIGGER

- Classic Pre-64 Win 70 Style Trigger
- Fully Adjustable
- Pre-Set at 3-3.25 lbs.

RIFLE WEIGHT

- Short Action Avg: 8 lbs. 3 oz.
- Long Action Avg: 8 lbs. 5 oz.

STOCK

- MRC Tactical Wood-Based Hybrid Stock
- Adjustable Soft-Pad Cheek Rest
- Enhanced Palm Swell
- Decelerator® Pad
- Dual Front & Rear Sling Swivel Studs

CUSTOM UPGRADES AVAILABLE

- Cerakote Finish
- Montana Flats Muzzle Brake
- Stock Color Change
- Non-Standard Chamberings



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WHEN EVERY OUNCE COUNTS, BUILT FOR THE HIGH ADVENTURE,
MEETING ALL YOUR EXPECTATIONS... THE PERFECT RIFLE.



XTREME ASCENT RIFLE

COMING SOON
for 2020

In case the pursuit of our prey takes us the long way, we're sure to always be prepared for the hunt. The rifle we bring along is no exception. It should be light enough that you forget you're carrying it; resilient enough to withstand anything that mother

nature can throw at it; and when the time comes to make the shot, it should feel like an extension of you. This is why we created the Xtreme Ascent Rifle (XAR). We mated a custom fluted #2 contour barrel to our satin stainless steel MRC Model 1999 Action.

This robust combination is then glass and aluminum bedded into our MRC Premium Lightweight Synthetic Stock for comfortable handling and effortless accuracy. When a cumbersome rifle just won't cut it, choose the XAR. It will rise to your occasion.



XTREME HUNTING SERIES



XTREME ASCENT RIFLE

#ASCENT2020

CALIBER	ACTION SIZE	BARREL CONTOUR	BARREL LENGTH	TWIST RATE	LENGTH OF PULL	OVERALL LENGTH
6.5 CREEDMOOR	Short	#2	24"	8	13 5/8"	44.5"
6.5 PRC	Short	#2	24"	8	13 5/8"	44.5"
.280 AI	Long	#2	24"	9.5	13 5/8"	45"
7MM REM MAG	Long	#2	26"	9.5	13 5/8"	47"
7MM-08 REM	Short	#2	24"	9.5	13 5/8"	44.5"
.300 WIN MAG	Long	#2	24"	10	13 5/8"	45"
.300 WSM	Short	#2	24"	10	13 5/8"	44.5"
.308 WIN	Short	#2	24"	10	13 5/8"	44.5"

*MRC offers Special Order calibers upon request.



- BARREL
- Satin Stainless Steel
 - Fluted #2 Contour
 - Free Floated
 - Button Rifled
 - Hand Lapped

- CUSTOM UPGRADES AVAILABLE
- Cerakote Finish
 - Montana Flats Muzzle Brake
 - Threaded Barrel with Thread Cap
 - Stock Color Change
 - Hydro-Dipped Stock
 - Non-Standard Chamberings

- TRIGGER
- Classic Pre-64 Win 70 Style Trigger
 - Fully Adjustable
 - Pre-Set at 3-3.25 lbs.

- RIFLE WEIGHT
- Short Action Avg: 6 lbs. 8 oz.
 - Long Action Avg: 6 lbs. 11 oz.

- STOCK
- MRC Premium Synthetic Stock
 - Decelerator® Pad
 - Sling Swivel Studs



MADE IN THE U.S.A.

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TESTED. TRIED AND TRUE... ALL AROUND THE WORLD.
MEETING ALL YOUR EXPECTATIONS... THE PERFECT RIFLE.



*lv
Buck*

COLORADO BUCK EDITION

"Outdoor Hall of Fame" member and TV personality Colorado Buck has teamed up with Montana Rifle Company to create the Colorado Buck Edition (CBE) rifle; a dependable, long-range design that is as rugged as they come. Every barrel is hand

lapped for accuracy, paired with a Montana Flats Muzzle Brake to maximize recoil reduction, and coated in Tungsten Gray Cerakote for a rugged, all-weather finish. The barrel is then glass bedded into a light weight, well balanced MRC Premium

Synthetic Stock. Finally, the stock is finished in Colorado's signature color: caramel brown with black spider webbing finish. Available in a selection of calibers, the CBE rifle is fully equipped and ready to travel the world with you to get the job done.

COLORADO BUCK SERIES



COLORADO BUCK EDITION

CALIBER	ACTION SIZE	BARREL CONTOUR	BARREL LENGTH	TWIST RATE	LENGTH OF PULL	OVERALL LENGTH
6.5 CREEDMOOR	Short	#2	24"	8	13 5/8"	46.5"
7MM REM MAG	Long	#2	24"	9.5	13 5/8"	47"
.300 WIN MAG	Long	#2	24"	10	13 5/8"	47"
.300 WSM	Short	#2	24"	10	13 5/8"	46.5"
.308 WIN	Short	#2	24"	10	13 5/8"	46.5"
.338 NORMA MAG	PH	PH #1	26"	10	13 5/8"	49.5"
.338 LAPUA MAG	PH	PH #1	26"	10	13 5/8"	49.5"
.375 H&H MAG	Long	#5	24"	12	13 5/8"	47"
.505 GIBBS	PH	PH #3	22"	16	13 5/8"	45.5"

*MRC offers Special Order calibers upon request.

"Finally, an Affordable, Accurate, Dependable, Rugged, Super Limited Recoil Rifle. Packaged and ready for hunting right out of the box. All of this PLUS it's 100% made in America. You bet I'm PROUD to put my name on it!"

~ COLORADO BUCK,
PROFESSIONAL HUNTER

MRC MODEL 1999 ACTION

- Aircraft Grade Aluminum Bottom Metal Assembly
- Satin Stainless Steel
- Tungsten Gray Cerakote Finish
- Aluminum Pillar & Glass Bedded
- Hand Lapped Control Round Feed Bolt
- Mauser Style Extractor
- 3 Position Wing Safety
- Right or Left Handed

MRC MODEL 1999 PH ACTION

- "Double Square Bridge"
- Steel Bottom Metal Assembly
- Right Hand Only
- Call for Availability

TRIGGER

- Classic Pre-64 Win 70 Style Trigger
- Fully Adjustable
- Pre-Set at 3-3.25 lbs.

RIFLE WEIGHT

- Short Action Avg: 6 lbs. 10 oz.
- Long Action Avg: 6 lbs. 15 oz.
- PH Action Avg: 9 lbs. 11 oz.

STOCK

- MRC Premium Synthetic Stock
- Signature Caramel Brown Color
- Decelerator® Pad
- Sling Swivel Studs

CUSTOM UPGRADES AVAILABLE
• Non-Standard Chamberings

BARREL

- Satin Stainless Steel
- Tungsten Gray Cerakote Finish
- Montana Flats Muzzle Brake
- Threaded Barrel with Thread Cap
- Free Floated
- Button Rifled
- Hand Lapped



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INTRODUCING
THE NEW SAFARI ELITE SERIES
QUALITY IS FOUND IN A THOUSAND DETAILS.



"Safari", Just the word conjures up visions of charging buffs, raging bulls and a roar from the king of the jungle! For others it might stir up memories or dreams of a plains game hunt in the Limpopo, an ibex hunt in Spain or for many North American hunters... sheep, bear, elk or muleys.

Regardless of your hunt destination, Montana Rifle Co. has the perfect rifle for your Safari. Our Model 1999 Mauser style controlled feed action comes with a three-position safety and a fully adjustable trigger. This series is available in short, long and PH actions. Available in over 50 select calibers from the classic plains game .275 Rigby & 9.3x62, up to those charge stoppers .416 Rigby & .505 Gibbs... the rifle is an extension of you, the "Safari Hunter".

Montana Rifle Co. knows that the "Safari Hunter" is an

elite hunter, who loves esthetics as well as function and reliability. The Safari Elite Series was built for you in mind. A true beauty to behold, each receiver is flawlessly engraved, the bolt is hand jeweled and the bottom metal floorplate engraved with gold embellishments of safari game scenes featuring the "Big Five" Rhinos, Elephants, Buffalo, Lions or Leopards.

Each Safari Elite rifle stock is hand-selected from the finest XXX Grade Turkish Walnut. This elite line is fully function tested and guaranteed for accuracy.



FOR EARLY ORDER DETAILS & OUR LIST OF PREFERRED SAFARI DEALERS
SIGN UP TODAY AT MONTANARIFLECO.COM/SAFARIELITE

A WORLD-CLASS RIFLE FOR THE PROFESSIONAL HUNTER.
MEETING ALL YOUR EXPECTATIONS... THE PERFECT RIFLE.



DANGEROUS GAME RIFLE
"THE AFRICAN"



The African in SATIN STAINLESS STEEL

"Dangerous Game"—the name brings visions of charging buffalos, a black-maned lion, and the ears-back head-down charge of a tusker! That vision guided us when we developed the perfect rifle for these situations. The core of the DGR is our MRC Model 1999 Professional Hunter (PH)

action. The PH is a double square bridge Mauser style action with the controlled round feed that's demanded by professional hunters worldwide. *The African* is also available in our MRC Model 1999 long action. Both actions feature a three position wing safety for safe and easy loading and unloading.

Their Mauser style extractors provide consistent round ejection and ensure a smooth feed of the following cartridge. The DGR is offered in chromoly blued steel and is housed in an american black walnut stock. The Dangerous Game Rifle comes in a wide array of desirable PH Calibers!

DANGEROUS GAME HUNTING SERIES



DANGEROUS GAME RIFLE
"THE AFRICAN"

CALIBER	ACTION SIZE	BARREL CONTOUR	BARREL LENGTH	TWIST RATE	LENGTH OF PULL	OVERALL LENGTH
.375 H&H MAG	Long	#5	24"	12	13 5/8"	46"
.378 WEATHERBY MAG	PH	PH #2	24"	12	13 5/8"	46"
.404 JEFFERY	Long	#5	24"	12	13 5/8"	46"
.416 REM MAG	Long	#5	24"	14	13 5/8"	46"
.416 RIGBY	PH	PH #2	24"	14	13 5/8"	46"
.458 LOTT	Long	#5	24"	14	13 5/8"	46"
.458 WIN MAG	Long	#5	24"	14	13 5/8"	46"
.460 WEATHERBY MAG	PH	PH #3	24"	14	13 5/8"	46"
.505 GIBBS	PH	PH #3	22"	16	13 5/8"	44"

**MRC offers Special Order calibers upon request.*

MSRP: DGR \$1,849
DGR PH \$2,899

BARREL

- Front & Rear Sights
- Blued Chromoly Steel
- Free Floated
- Button Rifled
- Hand Lapped

MRC MODEL 1999 LONG ACTION

- Blued Chromoly Steel
- Hand Lapped Control Round Feed Bolt
- Mauser Style Extractor
- 3 Position Wing Safety
- Drilled & Tapped for Scope Bases
- Right or Left Handed

CUSTOM UPGRADES AVAILABLE

- Satin Stainless Steel
- Cerakote Finish
- Montana Flats Muzzle Brake
- Threaded Barrel with Thread Cap
- Non-Standard Chamberings

MRC MODEL 1999 PH ACTION

- "Double Square Bridge"
- Steel Bottom Metal Assembly
- Right Hand Only
- Call for Availability

TRIGGER

- Classic Pre-64 Win 70 Style Trigger
- Fully Adjustable
- Pre-Set at 3-3.25 lbs.

RIFLE WEIGHT

- Long Action Avg: 6 lbs. 15 oz.
- PH Action Avg: 9 lbs. 11 oz.

STOCK

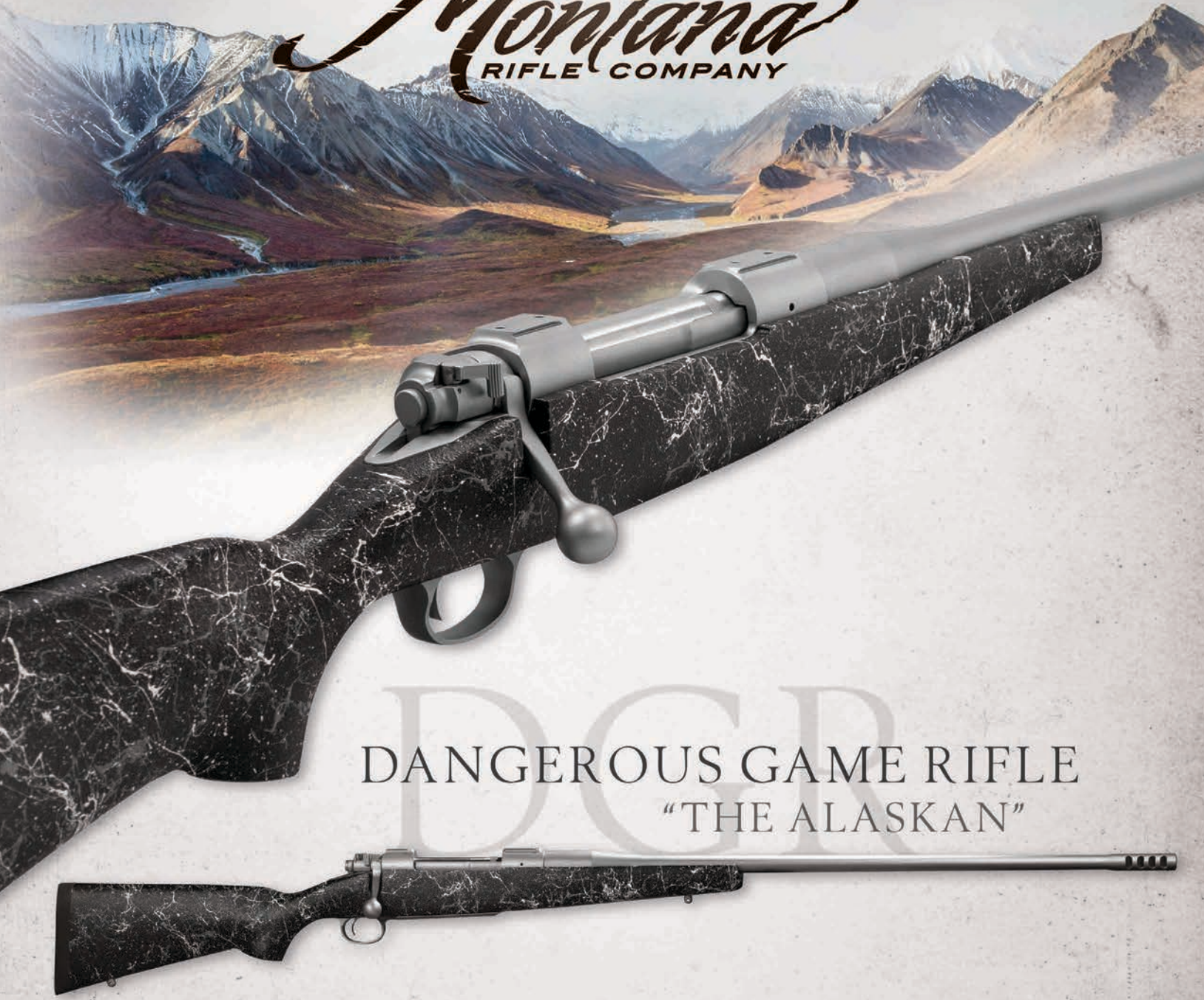
- American Black Walnut
- Checkered Grip
- Decelerator® Pad
- Sling Swivel Studs



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A RESILIENT RIFLE FOR THE PROFESSIONAL HUNTER.
MEETING ALL YOUR EXPECTATIONS... THE PERFECT RIFLE.



DANGEROUS GAME RIFLE
"THE ALASKAN"

For those who need a weather resistant rifle and appreciate the big cartridges that require a magnum-length professional hunting action, we want to introduce you to "The Alaskan." This DGR-SS is a double square bridge Mauser style action with the controlled round feed that's demanded

by professional hunters worldwide. *The Alaskan's* PH action is made out of satin stainless steel to endure the elements, and is available in reliable large bore calibers. This Dangerous Game Rifle also comes in our Model 1999 Long Action platform for a lighter weight profile. Both satin stainless

steel actions are bedded into our premium synthetic stock in order to make the rifle impervious to inclement weather. *The Alaskan* is even equipped with adjustable iron sights. For those who don't wait on the forecast and need a big cartridge to make a big statement, look no further.

DANGEROUS GAME HUNTING SERIES



DANGEROUS GAME RIFLE
"THE ALASKAN"

CALIBER	ACTION SIZE	BARREL CONTOUR	BARREL LENGTH	TWIST RATE	LENGTH OF PULL	OVERALL LENGTH
.375 H&H MAG	Long	#5	24"	12	13 5/8"	46"
.378 WEATHERBY MAG	PH	PH #2	24"	12	13 5/8"	46"
.416 REM MAG	Long	#5	24"	14	13 5/8"	46"
.416 RIGBY	PH	PH #2	24"	14	13 5/8"	46"
.458 LOTT	Long	#5	24"	14	13 5/8"	46"
.458 WIN MAG	Long	#5	24"	14	13 5/8"	46"
.460 WEATHERBY MAG	PH	PH #3	24"	14	13 5/8"	46"
.505 GIBBS	PH	PH #3	22"	16	13 5/8"	44"

*MRC offers Special Order calibers upon request.

MSRP: DGR \$1,949
DGR PH \$2,988

- BARREL
- Front & Rear Sights
 - Satin Stainless Steel
 - Free Floated
 - Button Rifled
 - Hand Lapped

- MRC MODEL 1999 LONG ACTION
- Satin Stainless Steel
 - Aluminum Pillar & Glass Bedded
 - Hand Lapped Control Round Feed Bolt
 - Mauser Style Extractor
 - 3 Position Wing Safety
 - Drilled & Tapped for Scope Bases
 - Right or Left Handed

- CUSTOM UPGRADES AVAILABLE
- Blue Chromoly Steel
 - Cerakote Finish
 - Montana Flats Muzzle Brake
 - Threaded Barrel with Thread Cap
 - Stock Color Change
 - Hydro-Dipped Stock
 - Non-Standard Chamberings

- MRC MODEL 1999 PH ACTION
- "Double Square Bridge"
 - Steel Bottom Metal Assembly
 - Right Hand Only
 - Call for Availability

- TRIGGER
- Classic Pre-64 Win 70 Style Trigger
 - Fully Adjustable
 - Pre-Set at 3-3.25 lbs

- RIFLE WEIGHT
- Long Action Avg: 6 lbs. 15 oz.
 - PH Action Avg: 9 lbs. 11 oz.

- STOCK
- Premium Synthetic Stock
 - Decelerator® Pad
 - Sling Swivel Studs



MADE IN THE U.S.A.

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SPECIAL ORDER / OPTIONAL CUSTOM RIFLE FEATURES

MRC offers several custom features & alterations to our line production rifles. Currently these include:

- Cerakote Finish ~ *A Polymer-Ceramic Protective Coating*
- Stock Color Change
- Hydro-Dipped Patterns on Synthetic Stocks
- MRC Flats Muzzle Brake or Thread Cap Installation
- Non-Standard Caliber Changes

Our full list of custom feature options are included in our 2020 price list. If dealers or customers have questions or need further assistance regarding custom features, please call our MRC customer service at 406-756-4867.

Please note two important policies regarding special order (custom feature) rifles:

1) When creating a special order/custom rifle there are specific requirements.

2) Custom orders require a non-refundable 50% down deposit.

CANCELING A RIFLE ORDER:

- Cancellation requests (in writing) are only accepted prior to MRC starting work on the rifle.
- No cancellations or refunds are accepted once the rifle assembly is in process.
- Return for Credit: Special Order (non-standard) rifles will only be refunded 50% credit towards another rifle. 100% refunds are not offered on Special Order (non-standard) rifles.

MRC ACCURACY GUARANTEE

Our accuracy tests are conducted at an indoor range with a bench rest using Match grade ammo from SAAMI-approved ammunition manufacturers. These ideal conditions allow MRC to ensure accurate results. Testing is established at 100 yards. Under

these conditions we guarantee MOA accuracy. We cannot accept results from testing by consumers as we have no control over test conditions. However, if accuracy is in question then an RMA (Return Materials Authorization) will be issued. We will inspect and test the rifle,

and if the results require it we will fix or replace any issues. Please note that we cannot be held responsible for any accuracy or feeding issues resulting from the use of handloaded ammunition.

WARRANTY & PAID SERVICE RETURNS

Every Montana Rifle Company Product comes with our “*Limited Lifetime Warranty*” to the original owner for the life of the rifle. This does not include normal wear and tear, barrel life, or damage from misuse or unauthorized repairs or

customization. After MRC evaluates the rifle and determines a valid warranty issue, MRC will fix or replace the rifle. All returns, paid service and/or repairs require an authorized RMA (Return Material Authorization) from MRC prior

to the firearm being shipped back to MRC. It is the consumer’s responsibility to handle any issues directly with Montana Rifle Company. Dealers should direct them to Montana Rifle Company website for contact information.

Our Guarantee to You:

Your Montana rifle has been built to exceed your expectations. All components are carefully inspected and assembled to meet the highest level of quality assurance and provide you with a great customer experience. Each rifle is 100% MADE IN THE USA and hand-crafted in Kalispell, Montana with custom components designed to deliver consistent accuracy and performance. It is our sincere hope that your Montana rifle will provide you with generations of reliable service. To make sure we are here for you when you need us, we provide a limited LIFETIME warranty for as long as you own your rifle. Montana rifles have been used around the world and by some of the best, so welcome to the Montana Rifle Team!

MONTANA RIFLE COMPANY 2020 PRICE LIST

MRC RIFLES	STEEL TYPE / COATING	MSRP \$
AMERICAN STANDARD RIFLE (ASR)	BLUED CHROMOLY	\$1,549
AMERICAN STANDARD RIFLE - SS (ASR-SS)	SATIN STAINLESS	\$1,599
AMERICAN LEGENDS RIFLE (ALR)	BLUED CHROMOLY	\$1,699
AMERICAN LEGENDS RIFLE - SS (ALR-SS)	SATIN STAINLESS	\$1,749
XTREME RANCH RIFLE (XRR)	SATIN STAINLESS	\$2,189
XTREME “X3” RIFLE (X3)	SATIN STAINLESS	\$1,599
XTREME ELITE RIFLE (XER)	SATIN STAINLESS	\$1,749
XTREME TACTICAL HUNTER (XTH)	SATIN STAINLESS	\$1,975
Coming Soon for 2020! XTREME ASCENT RIFLE (XAR)	SATIN STAINLESS	-
COLORADO BUCK EDITION LONG /SHORT ACTION (CBE)	STAINLESS / TUNGSTEN GRAY CERAKOTE	\$2,547
COLORADO BUCK EDITION PH ACTION (CBE)	STAINLESS / TUNGSTEN GRAY CERAKOTE	\$3,820
DANGEROUS GAME RIFLE “The African” LONG ACTION (DGR)	BLUED CHROMOLY	\$1,849
DANGEROUS GAME RIFLE “The African” PH ACTION (DGR)	BLUED CHROMOLY	\$2,899
DANGEROUS GAME RIFLE “The Alaskan” LONG ACTION (DGR-SS)	SATIN STAINLESS	\$1,949
DANGEROUS GAME RIFLE “The Alaskan” PH ACTION (DGR-SS)	SATIN STAINLESS	\$2,988
SERVICE / UPGRADE OPTIONS		MSRP \$
CERAKOTE FINISH (SATIN STAINLESS ONLY)		\$393
STOCK COLOR CHANGE (SYNTHETIC ONLY)		\$160
HYDRO-DIPPED (CAMO) STOCK (SYNTHETIC ONLY)		\$310
MONTANA FLATS BRAKE		\$180
THREAD BARREL WITH THREAD CAP		\$142
NON-STANDARD CHAMBERINGS		\$215
MODEL 1999 ACTIONS/BARRELED ACTION	STEEL TYPE	MSRP \$
SHORT ACTION	CHROMOLY	\$976
SHORT ACTION	SATIN STAINLESS	\$1,036
LONG ACTION	CHROMOLY	\$984
LONG ACTION	SATIN STAINLESS	\$1,099
PROFESSIONAL HUNTER “PH” ACTION	CHROMOLY	\$1,496
PROFESSIONAL HUNTER “PH” ACTION	SATIN STAINLESS	\$1,650
BARRELS	CHROMOLY OR SATIN STAINLESS	PRICE ON REQUEST



MEET YOUR NEW
LIFELONG HUNTING PARTNER...
THE EXTREMELY VERSATILE X3 RIFLE.

Montana
RIFLE COMPANY

XTREME HUNTING SERIES

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