

QUALITY IS FOUND IN A THOUSAND DETAILS.

# Montana

RIFLE COMPANY



PRODUCT CATALOG

2020



FOR OUR COMPLETE LINEUP OF RIFLES &  
MODEL FEATURES, VISIT US AT [MONTANARIFLECO.COM](http://MONTANARIFLECO.COM)



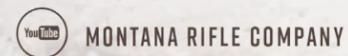
COLORADO BUCK SERIES  
MONTANARIFLECO.COM



## WELCOME

We are Montana Rifle Company (MRC). Our gunsmiths are passionate about the hunting and shooting industry. It's this passion that keeps us motivated to innovate and update our production rifle line every year. Our newest 2020 lineup has something for just about everyone. You can't beat the quality and reliability of a MRC rifle. Each and every person at MRC strives to make your rifle purchase the best experience you have ever had. We want your rifle to give you the confidence to make all your shots count. Visit our website for more information & be sure to follow us through our social network.

MONTANARIFLECO.COM



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XTREME HUNTING SERIES  
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## MRC BOLT ACTION RIFLE COMPARISON MATRIX

### STOCK FEATURES

|                                     | MONTANA RIFLE MODELS: | AMERICAN STANDARD | AMERICAN LEGENDS | XTREME RANCH RIFLE | XTREME ASCENT RIFLE | XTREME "X3" RIFLE | XTREME ELITE RIFLE | XTREME TACTICAL HUNTER | COLORADO BUCK EDITION | DGR - THE AFRICAN | DGR - THE ALASKAN |
|-------------------------------------|-----------------------|-------------------|------------------|--------------------|---------------------|-------------------|--------------------|------------------------|-----------------------|-------------------|-------------------|
| Tactical Wood-Based Hybrid Stock    |                       |                   |                  |                    |                     |                   |                    |                        |                       |                   |                   |
| Premium Synthetic Stock             |                       |                   |                  |                    | *                   | *                 |                    | *                      |                       |                   | *                 |
| Premium Synthetic Lightweight Stock |                       |                   | *                | *                  |                     |                   |                    |                        |                       |                   |                   |
| American Black Walnut               |                       |                   |                  |                    |                     |                   |                    |                        |                       | *                 |                   |
| Classic European Walnut Stock       | *                     |                   |                  |                    |                     |                   |                    |                        |                       |                   |                   |
| XX Grade Turkish Walnut Stock       |                       | *                 |                  |                    |                     |                   |                    |                        |                       |                   |                   |
| Checkered Grip                      | *                     | *                 |                  |                    |                     |                   |                    |                        |                       |                   | *                 |
| Black Ebony Forearm Tip             |                       | *                 |                  |                    |                     |                   |                    |                        |                       |                   |                   |
| Grade XXX Wood Stock                | *                     |                   |                  |                    |                     |                   |                    |                        |                       |                   |                   |
| 12.625" Length of Pull              |                       | *                 |                  |                    |                     |                   |                    |                        |                       |                   |                   |
| 13.625" Length of Pull              | *                     | *                 |                  | *                  | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| Decelerator Pad                     | *                     | *                 | *                | *                  | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| Sling Swivel Studs                  | *                     | *                 | *                | *                  | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| Hydro-Dipped Stock                  |                       | *                 | *                | *                  | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| Stock Color Change                  |                       | *                 | *                | *                  | *                   | *                 | *                  | *                      | *                     | *                 | *                 |

### ACTION FEATURES

|   | MONTANA RIFLE MODELS: | AMERICAN STANDARD | AMERICAN LEGENDS | XTREME RANCH RIFLE | XTREME ASCENT RIFLE | XTREME "X3" RIFLE | XTREME ELITE RIFLE | XTREME TACTICAL HUNTER | COLORADO BUCK EDITION | DGR - THE AFRICAN | DGR - THE ALASKAN |
|---|-----------------------|-------------------|------------------|--------------------|---------------------|-------------------|--------------------|------------------------|-----------------------|-------------------|-------------------|
| MRC Model 1999 Action (Long &/or Short)         | *                     | *                 | *                | *                  | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| MRC Model 1999 "Double Square Bridge" PH Action |                       |                   |                  |                    |                     |                   |                    |                        | *                     | *                 | *                 |
| Cerakote Finish                                 | *                     | *                 | *                | *                  | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| Blued Chromoly Steel                            | *                     | *                 |                  |                    |                     |                   |                    |                        |                       |                   | *                 |
| Satin Stainless Steel                           | *                     | *                 | *                | *                  | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| Aluminum Pillar & Glass Bedded                  |                       | *                 | *                | *                  | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| Hand Lapped Bolt                                | *                     | *                 | *                | *                  | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| Control Round Feed                              | *                     | *                 | *                | *                  | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| Mauser Style Extractor                          | *                     | *                 | *                | *                  | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| 3 Position Wing Safety                          | *                     | *                 | *                | *                  | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| Drilled & Tapped for Scope Bases                | *                     | *                 | *                | *                  | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| Right or Left Handed                            | *                     | *                 | *                | *                  | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| Right Hand only for PH Action                   |                       |                   |                  |                    |                     |                   |                    |                        | *                     | *                 | *                 |

### BARREL FEATURES

|                                       | MONTANA RIFLE MODELS: | AMERICAN STANDARD | AMERICAN LEGENDS | XTREME RANCH RIFLE | XTREME ASCENT RIFLE | XTREME "X3" RIFLE | XTREME ELITE RIFLE | XTREME TACTICAL HUNTER | COLORADO BUCK EDITION | DGR - THE AFRICAN | DGR - THE ALASKAN |
|---------------------------------------|-----------------------|-------------------|------------------|--------------------|---------------------|-------------------|--------------------|------------------------|-----------------------|-------------------|-------------------|
| Cerakote Finish                       | *                     | *                 | *                | *                  | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| Blued Chromoly Steel                  | *                     | *                 |                  |                    |                     |                   |                    |                        |                       |                   | *                 |
| Satin Stainless Steel                 | *                     | *                 | *                | *                  | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| Montana Flats Muzzle Brake            | *                     | *                 | *                | *                  | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| Threaded Barrel with Thread Cap       | *                     | *                 | *                | *                  | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| Free Floated                          | *                     | *                 | *                | *                  | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| Button Rifled                         | *                     | *                 | *                | *                  | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| Hand Lapped                           | *                     | *                 | *                | *                  | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| Front & Rear Sights                   | *                     |                   |                  |                    |                     |                   |                    | *                      | *                     | *                 | *                 |
| Available in Non-Standard Chamberings | *                     | *                 | *                | *                  | *                   | *                 | *                  | *                      | *                     | *                 | *                 |

### TRIGGER

|                                     |   |   |   |   |   |   |   |   |   |   |   |
|-------------------------------------|---|---|---|---|---|---|---|---|---|---|---|
| Classic Pre-64 Win 70 Style Trigger | * | * | * | * | * | * | * | * | * | * | * |
|-------------------------------------|---|---|---|---|---|---|---|---|---|---|---|

\* OPTIONAL FEATURE

### CALIBERS

|                      | MONTANA RIFLE MODELS: | AMERICAN STANDARD | AMERICAN LEGENDS | XTREME RANCH RIFLE | XTREME ASCENT RIFLE | XTREME "X3" RIFLE | XTREME ELITE RIFLE | XTREME TACTICAL HUNTER | COLORADO BUCK EDITION | DGR - THE AFRICAN | DGR - THE ALASKAN |
|----------------------|-----------------------|-------------------|------------------|--------------------|---------------------|-------------------|--------------------|------------------------|-----------------------|-------------------|-------------------|
| .243 WIN             | 22"                   | 9                 | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| .25-06 REM           | 26"                   | 10                |                  | *                  | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| 6.5-284 NORMA        | 24"                   | 8.5               | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| 6.5 CREEDMOOR        | 24"                   | 8                 | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| 6.5 PRC              | 24"                   | 8                 | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| .257 ROBERTS         | 22"                   | 10                | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| 26 NOSLER            | 26"                   | 8.5               | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| .264 WIN MAG         | 26"                   | 9                 | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| .270 WIN             | 24"                   | 10                | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| .270 WSM             | 24"                   | 10                | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| .275 RIGBY           | 24"                   | 9.5               | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| 28 NOSLER            | 26"                   | 9.5               | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| 7MM-08 REM           | 24"                   | 9.5               | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| 7MM WSM              | 24"                   | 9.5               | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| 7MM REM MAG          | 26"                   | 9.5               | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| .280 REM             | 24"                   | 9.5               | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| .280 ACKLEY IMPROVED | 24"                   | 9.5               | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| 30 NOSLER            | 26"                   | 10                | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| .300 WIN MAG         | 24"                   | 10                | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| .300 WSM             | 24"                   | 10                | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| .300 RUM             | 26"                   | 10                | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| .308 WIN             | 24"                   | 10                | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| .30-06 SPRINGFIELD   | 24"                   | 10                | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| 33 NOSLER            | 26"                   | 10                | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| .338 WIN MAG         | 24"                   | 10                | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| .338 NORMA MAGNUM    | 26"                   | 10                | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| .338 LAPUA MAGNUM    | 26"                   | 10                | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| .338 RUM             | 26"                   | 10                | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| .375 H&H MAGNUM      | 24"                   | 12                | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| .378 WEATHERBY       | 24"                   | 12                | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| .404 JEFFERY*        | 24"                   | 12                | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| .416 REM MAG         | 24"                   | 14                | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| .416 RIGBY           | 24"                   | 14                | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| .458 LOTT            | 24"                   | 14                | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| .458 WIN MAG         | 24"                   | 14                | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| .460 WEATHERBY MAG   | 24"                   | 14                | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |
| .505 GIBBS           | 22"                   | 16                | *                |                    | *                   | *                 | *                  | *                      | *                     | *                 | *                 |

\*OTHER CALIBERS ARE AVAILABLE UPON SPECIAL ORDER REQUEST



A CLASSIC RIFLE, BUILT RUGGED AND TOUGH.  
MEETING ALL YOUR EXPECTATIONS... THE PERFECT RIFLE.

**Montana**  
RIFLE COMPANY



## AMERICAN STANDARD RIFLE



*The American Standard Rifle in SATIN STAINLESS STEEL*

The core of our American Standard Rifle is the MRC Model 1999's controlled round feed action, which blends classic design with today's modern technology. It features a three-position wing safety with an adjustable trigger that was designed with the classic Win 70 in mind. The ASR comes

drilled and tapped for scope mounts, and is glass bedded in a classic European Walnut stock. The precision barrel is button rifled, free floated, and free of iron sights. It's available in a full range of cartridges with two stunning finishes: blued chromoly steel in the ASR, and satin stainless steel

in the ASR-SS. The American Standard Rifle offers MOA accuracy and the custom features for a lifetime of service. Suited for hunting everything from varmints and small game to the largest big game animals, the ASR is a rugged and dependable rifle for all of your hunting needs.

AMERICAN HUNTING SERIES



**Montana**  
RIFLE COMPANY

## AMERICAN STANDARD RIFLE

ASR

MSRP: ASR \$1,549  
ASR-SS \$1,599

| CALIBER            | ACTION SIZE | BARREL CONTOUR | BARREL LENGTH | TWIST RATE | LENGTH OF PULL | OVERALL LENGTH |
|--------------------|-------------|----------------|---------------|------------|----------------|----------------|
| .243 WIN           | Short       | #2             | 22"           | 9          | 13 5/8"        | 42.5"          |
| .25-06 REM         | Long        | #2             | 26"           | 10         | 13 5/8"        | 47"            |
| 6.5 CREEDMOOR      | Short       | #2             | 24"           | 8          | 13 5/8"        | 44.5"          |
| 6.5 PRC            | Short       | #2             | 24"           | 8          | 13 5/8"        | 44.5"          |
| .264 WIN MAG       | Long        | #2             | 26"           | 9          | 13 5/8"        | 44.5"          |
| .270 WIN           | Long        | #2             | 24"           | 10         | 13 5/8"        | 45"            |
| .270 WSM           | Short       | #2             | 24"           | 10         | 13 5/8"        | 44.5"          |
| 28 NOSLER          | Long        | #2             | 26"           | 9.5        | 13 5/8"        | 47"            |
| 7MM REM MAG        | Long        | #2             | 26"           | 9.5        | 13 5/8"        | 47"            |
| 30 NOSLER          | Long        | #2             | 26"           | 10         | 13 5/8"        | 47"            |
| .300 WIN MAG       | Long        | #2             | 24"           | 10         | 13 5/8"        | 45"            |
| .300 WSM           | Short       | #2             | 24"           | 10         | 13 5/8"        | 44.5"          |
| .308 WIN           | Short       | #2             | 24"           | 10         | 13 5/8"        | 44.5"          |
| .30-06 SPRINGFIELD | Long        | #2             | 24"           | 10         | 13 5/8"        | 45"            |
| 33 NOSLER          | Long        | #2             | 26"           | 10         | 13 5/8"        | 47"            |
| .338 WIN MAG       | Long        | #2             | 24"           | 10         | 13 5/8"        | 45"            |

\*MRC offers Special Order calibers upon request.

### MRC MODEL 1999 ACTION

- ASR: Blued Chromoly Steel
- ASR-SS: Satin Stainless Steel
- Hand Lapped Control Round Feed Bolt
- Mauser Style Extractor
- 3 Position Wing Safety
- Drilled & Tapped for Scope Bases
- Right or Left Handed

### CUSTOM UPGRADES AVAILABLE

- Cerakote Finish (Stainless Steel Only)
- Montana Flats Muzzle Brake
- Threaded Barrel with Thread Cap
- Non-Standard Chamberings

### TRIGGER

- Classic Pre-64 Win 70 Style Trigger
- Fully Adjustable
- Pre-Set at 3-3.25 lbs.

### RIFLE WEIGHT

- Short Action Avg: 7 lbs. 2 oz.
- Long Action Avg: 7 lbs. 5 oz.

### STOCK

- Classic European Walnut Stock
- Checkered Grip
- Decelerator® Pad
- Sling Swivel Studs

### BARREL

- ASR: Blued Chromoly Steel
- ASR-SS: Satin Stainless Steel
- Free Floated
- Button Rifled
- Hand Lapped



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TO SEE OUR FULL LINE OF RIFLES VISIT US ONLINE AT [MONTANARIFLECO.COM](http://MONTANARIFLECO.COM) | 406.756.4867

A LEGENDARY RIFLE THAT YOUR GRANDFATHER WOULD BE PROUD OF.  
MEETING ALL YOUR EXPECTATIONS... THE PERFECT RIFLE.



## AMERICAN LEGENDS RIFLE



ALR shown with XXX Wood upgrade

The American West was built upon the backs of men and women venturing into the frontier to pursue dreams of fame, fortune and a better life. Through the years, this adventurous spirit has become a part of the American tradition which is embodied by firearms like the American Legends

Rifle. We created the ALR for the avid hunters who rustle through the mountains, seek their quarry in the field, and share the common bond of appreciation for a handsome hunting rifle. The ALR is perfect for outdoorsmen seeking big game adventures; it is chambered in

our most popular long and short action cartridges, and provides consistent, reliable performance through an artfully executed design. The ALR features a XX Grade Turkish Walnut stock with a raised cheek piece, black ebony tip and grip, and a classic wrap-around front checkering pattern.

AMERICAN HUNTING SERIES



## AMERICAN LEGENDS RIFLE

MSRP: ALR \$1,699  
ALR-SS \$1,749

| CALIBER            | ACTION SIZE | BARREL CONTOUR | BARREL LENGTH | TWIST RATE | LENGTH OF PULL | OVERALL LENGTH |
|--------------------|-------------|----------------|---------------|------------|----------------|----------------|
| .243 WIN           | Short       | #2             | 22"           | 9          | 13 5/8"        | 42.5"          |
| .25-06 REM         | Long        | #2             | 26"           | 10         | 13 5/8"        | 45"            |
| 6.5 CREEDMOOR      | Short       | #2             | 24"           | 8          | 13 5/8"        | 44.5"          |
| 6.5 PRC            | Short       | #2             | 24"           | 8          | 13 5/8"        | 44.5"          |
| .264 WIN MAG       | Long        | #2             | 26"           | 9          | 13 5/8"        | 44.5"          |
| .270 WIN           | Long        | #2             | 24"           | 10         | 13 5/8"        | 45"            |
| .270 WSM           | Short       | #2             | 24"           | 10         | 13 5/8"        | 44.5"          |
| .275 RIGBY         | Short       | #2             | 24"           | 9.5        | 13 5/8"        | 44.5"          |
| 7MM REM MAG        | Long        | #2             | 24"           | 10         | 13 5/8"        | 45"            |
| .300 WIN MAG       | Long        | #2             | 24"           | 10         | 13 5/8"        | 45"            |
| .300 WSM           | Short       | #2             | 24"           | 10         | 13 5/8"        | 44.5"          |
| .308 WIN           | Short       | #2             | 24"           | 10         | 13 5/8"        | 44.5"          |
| .30-06 SPRINGFIELD | Long        | #2             | 24"           | 10         | 13 5/8"        | 45"            |
| .338 WIN MAG       | Long        | #2             | 24"           | 10         | 13 5/8"        | 45"            |

\*MRC offers Special Order calibers upon request.

### MRC MODEL 1999 ACTION

- ALR: Blued Chromoly Steel
- ALR-SS: Satin Stainless Steel
- Hand Lapped Control Round Feed Bolt
- Mauser Style Extractor
- 3 Position Wing Safety
- Drilled & Tapped for Scope Bases
- Right or Left Handed

### CUSTOM UPGRADES AVAILABLE

- XXX Wood Upgrade
- Cerakote Finish (Stainless Steel Only)
- Montana Flats Muzzle Brake
- Threaded Barrel with Thread Cap
- Front & Rear Sights
- Non-Standard Chamberings

### TRIGGER

- Classic Pre-64 Win 70 Style Trigger
- Fully Adjustable
- Pre-Set at 3-3.25 lbs.

### RIFLE WEIGHT

- Short Action Avg: 7 lbs. 2 oz.
- Long Action Avg: 7 lbs. 5 oz.

### STOCK

- XX Grade Turkish Walnut Stock
- Checkered Grip with Black Ebony Forearm Tip
- Decelerator® Pad
- Sling Swivel Studs

### BARREL

- ALR: Blued Chromoly Steel
- ALR-SS: Satin Stainless Steel
- Free Floated
- Button Rifled
- Hand Lapped

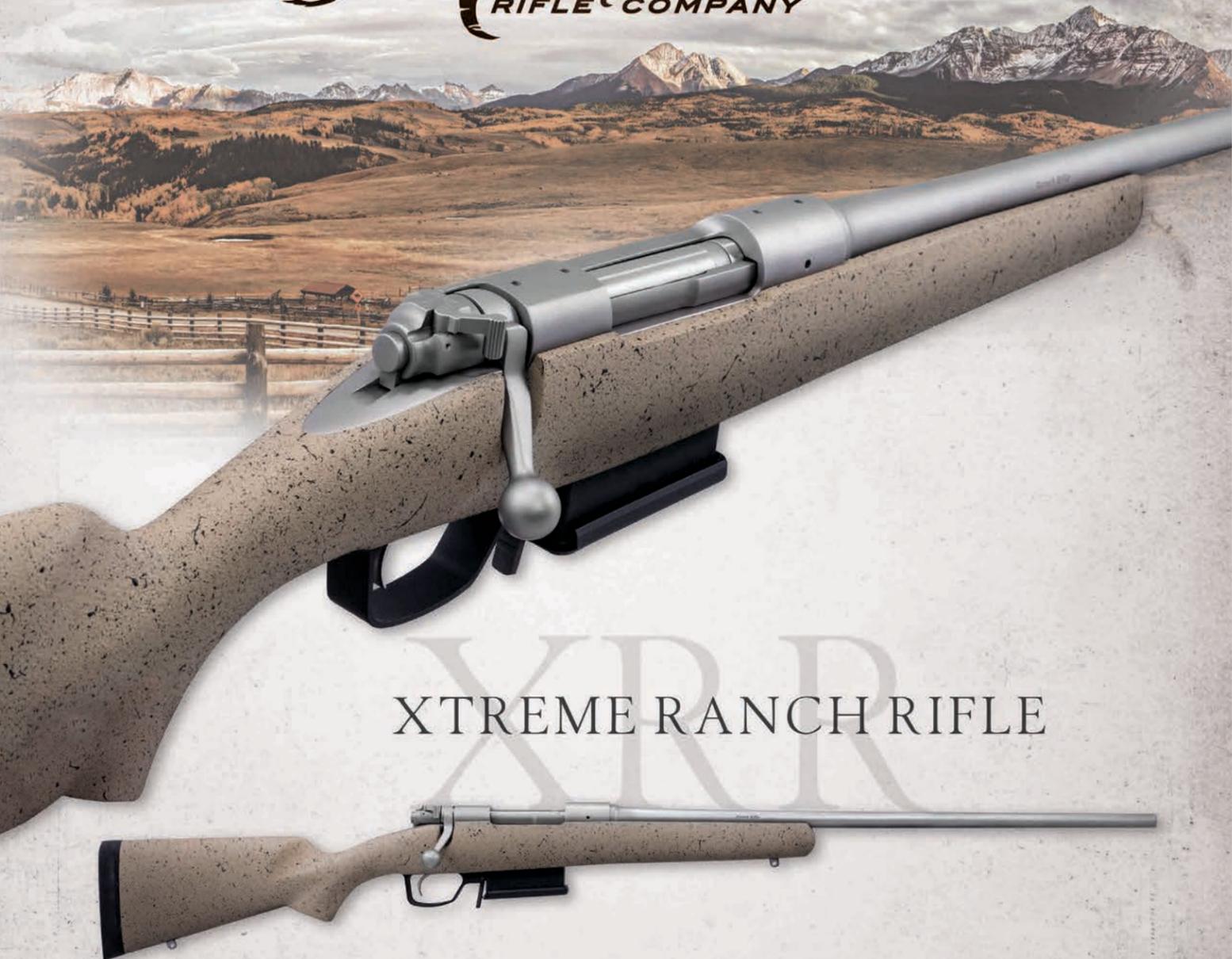


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BUILT FOR THE RANCH HAND WHO NEEDS A RUGGED RIFLE.  
MEETING ALL YOUR EXPECTATIONS... THE PERFECT RIFLE.

**Montana**  
RIFLE COMPANY



XTREME RANCH RIFLE

Tested, tried and true; the Ranch Rifle is our new gritty, light-weight, and short-profile model. This unique design works well on varmints, small game, and other unwelcome critters. The MRC Ranch Rifle combines the famous MDT Tac21 detachable magazine

system with our new, smaller-profile stock. This new stock drops the length of pull down to 12-5/8" for expanded mobility, durability, and strength for everyday use. The PMAG detachable 5 round magazine, although not unbreakable, has been known

to withstand being driven over by cars and trucks. With its satin stainless steel MRC Model 1999 action and hand lapped barrel, you can trust the Ranch Rifle's dependability and accuracy to endure the test of time.

XTREME HUNTER SERIES



**Montana**  
RIFLE COMPANY

XTREME RANCH RIFLE

MSRP: XRR \$2,189

| CALIBER       | ACTION SIZE | BARREL CONTOUR | BARREL LENGTH | TWIST RATE | LENGTH OF PULL | OVERALL LENGTH |
|---------------|-------------|----------------|---------------|------------|----------------|----------------|
| .243 WIN      | Short       | Featherweight  | 18"           | 9          | 12 5/8"        | 37.5"          |
| 6.5 CREEDMOOR | Short       | Featherweight  | 18"           | 8          | 12 5/8"        | 37.5"          |
| .308 WIN      | Short       | Featherweight  | 18"           | 10         | 12 5/8"        | 37.5"          |

\*MRC offers Special Order calibers upon request.

NEW CALIBERS COMING SOON!

BARREL

- Satin Stainless Steel
- Featherweight Contour
- Free Floated
- Button Rifled
- Hand Lapped

MRC MODEL 1999 ACTION

- Satin Stainless Steel
- Aluminum Pillar & Glass Bedded
- Hand Lapped Control Round Feed Bolt
- Mauser Style Extractor
- 3 Position Wing Safety
- Drilled & Tapped for Scope Bases
- Right Handed Only

CUSTOM UPGRADES AVAILABLE

- Cerakote Finish
- Montana Flats Muzzle Brake
- Stock Color Change
- Hydro-Dipped Stock
- Non-Standard Chamberings

TRIGGER

- Detachable Magazine Trigger Guard
- Classic Pre-64 Win 70 Style Trigger
- Fully Adjustable
- Pre-Set at 3-3.25 lbs

RIFLE WEIGHT

- Averages 6 lbs. 5 oz.

STOCK

- MRC Premium Lightweight Synthetic Stock
- Ranch Profile with Shortened Length of Pull
- Detachable 5 Round Capacity Magazine
- Decelerator® Pad
- Sling Swivel Studs



MADE IN THE U.S.A.

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LIGHT WEIGHT, EXTREME PERFORMANCE FOR EXTREME CONDITIONS.  
MEETING ALL YOUR EXPECTATIONS... THE PERFECT RIFLE.

**Montana**  
RIFLE COMPANY

XTREME "X3" & XTREME ELITE

For those hunts where every ounce matters, we have created the Xtreme "X3" Rifle. At an average of 6 lbs. 10 oz., the X3 is a well-balanced and extremely versatile rifle that is perfect for even the most vigorous outdoor conditions. The satin-finished stainless steel MRC Model 1999 action is

mounted to our MRC Premium Synthetic Stock for the ultimate weather resistant package. The X3's custom features include a free floated and button rifled barrel, and a satin stainless steel action that's glass and aluminum bedded into a highly desirable stock to deliver sub-MOA accuracy.

In addition, the Decelerator® recoil pad evenly displaces any kickback for comfortable shooting. To keep weight to a minimum, the X3 bottom metal is built from an aircraft grade alloy which helps maintain rigidity. Lace up your backcountry boots and take the X3 to the mountaintop.

XTREME HUNTING SERIES



**Montana**  
RIFLE COMPANY

XTREME "X3" RIFLE &  
XTREME ELITE RIFLE

MSRP: X3 \$1,599  
XER \$1,749

| CALIBER            | ACTION SIZE | BARREL CONTOUR | BARREL LENGTH* | TWIST RATE | LENGTH OF PULL | OVERALL LENGTH* |
|--------------------|-------------|----------------|----------------|------------|----------------|-----------------|
| .243 WIN           | Short       | #2             | 22"            | 9          | 13 5/8"        | 42.5"           |
| .25-06 REM         | Long        | #2             | 26"            | 10         | 13 5/8"        | 47"             |
| 6.5-284 NORMA      | Short       | #2             | 24"            | 8.5        | 13 5/8"        | 44.5"           |
| 6.5 CREEDMOOR      | Short       | #2             | 24"            | 8          | 13 5/8"        | 44.5"           |
| 6.5 PRC            | Short       | #2             | 24"            | 8          | 13 5/8"        | 44.5"           |
| .257 ROBERTS       | Short       | #2             | 22"            | 10         | 13 5/8"        | 42.5"           |
| 26 NOSLER          | Long        | #2             | 26"            | 8.5        | 13 5/8"        | 47"             |
| .270 WIN           | Long        | #2             | 24"            | 10         | 13 5/8"        | 45"             |
| .270 WSM           | Short       | #2             | 24"            | 10         | 13 5/8"        | 44.5"           |
| .275 RIGBY         | Short       | #2             | 24"            | 9.5        | 13 5/8"        | 44.5"           |
| 28 NOSLER          | Long        | #2             | 26"            | 9.5        | 13 5/8"        | 47"             |
| 7MM-08 REM         | Short       | #2             | 24"            | 9.5        | 13 5/8"        | 44.5"           |
| 7MM WSM            | Short       | #2             | 24"            | 9.5        | 13 5/8"        | 44.5"           |
| 7MM REM MAG        | Long        | #2             | 26"            | 9.5        | 13 5/8"        | 47"             |
| .280 REM           | Long        | #2             | 24"            | 9.5        | 13 5/8"        | 45"             |
| .280 AI            | Long        | #2             | 24"            | 9.5        | 13 5/8"        | 45"             |
| 30 NOSLER          | Long        | #2             | 26"            | 10         | 13 5/8"        | 47"             |
| .300 WIN MAG       | Long        | #2             | 24"            | 10         | 13 5/8"        | 45"             |
| .300 WSM           | Short       | #2             | 24"            | 10         | 13 5/8"        | 44.5"           |
| .300 RUM           | Long        | #2             | 26"            | 10         | 13 5/8"        | 47"             |
| .308 WIN           | Short       | #2             | 24"            | 10         | 13 5/8"        | 44.5"           |
| .30-06 SPRINGFIELD | Long        | #2             | 24"            | 10         | 13 5/8"        | 45"             |
| 33 NOSLER          | Long        | #2             | 26"            | 10         | 13 5/8"        | 47"             |
| .338 WIN MAG       | Long        | #2             | 24"            | 10         | 13 5/8"        | 45"             |
| .338 RUM           | Long        | #2             | 26"            | 10         | 13 5/8"        | 47"             |

\*MRC offers Special Order calibers upon request.  
\*Add two inches for the XER.

MRC MODEL 1999 ACTION

- Satin Stainless Steel
- Aircraft Grade Aluminum Bottom Metal Assembly
- Aluminum Pillar & Glass Bedded
- Hand Lapped Control Round Feed Bolt
- Mauser Style Extractor
- 3 Position Wing Safety
- Drilled & Tapped for Scope Bases
- Right or Left Handed

STOCK

- MRC Premium Synthetic Stock
- Decelerator® Pad
- Sling Swivel Studs

BARREL

- Satin Stainless Steel
- Free Floated
- Button Rifled
- Hand Lapped

TRIGGER

- Classic Pre-64 Win 70 Style Trigger
- Fully Adjustable
- Pre-Set at 3-3.25 lbs.

RIFLE WEIGHT

- Short Action Avg: 6 lbs. 10 oz.
- Long Action Avg: 6 lbs. 15 oz.

CUSTOM UPGRADES AVAILABLE

- Cerakote Finish
- Threaded Barrel with Thread Cap
- Stock Color Change
- Hydro-Dipped Stock
- Non-Standard Chamberings

XTREME ELITE RIFLE

Same Features as X3 Rifle, Plus:

- Montana Flats Muzzle Brake
- Threaded Barrel with Thread Cap



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SETTING THE NEW BAR FOR THE TACTICAL HUNTER.  
MEETING ALL YOUR EXPECTATIONS... THE PERFECT RIFLE.

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XTREME TACTICAL HUNTER

Our Xtreme Tactical Hunter (XTH) is a serious piece of hunting gear! We've mated our MRC Model 1999 action to a #3 long range satin stainless steel barrel, threaded it for a muzzle brake or suppressor, and housed it in our premium MRC Tactical Wood-Based Hybrid Stock. This rifle comes

chambered in light recoiling cartridges such as the .243 Win, 6.5 Creedmoor, and 6.5 PRC for those long shots on windy days. It also comes chambered in .300 Win Mag and .300 WSM for those who wish to have an all-around big game rifle. The XTH comes with dual front sling swivel studs allowing for

easy bipod attachment, and is equipped with Montana's Soft-Pad cheek rest and enhanced palm swell for a comfortable grip. This rifle gives you a positive comfortable shooting experience and is specially-suited for use from prone positions for those situations that require an extreme, long-range shot.

XTREME HUNTING SERIES



**Montana**  
RIFLE COMPANY

XTREME TACTICAL HUNTER

MSRP: XTH \$1,975

| CALIBER       | ACTION SIZE | BARREL CONTOUR | BARREL LENGTH | TWIST RATE | LENGTH OF PULL | OVERALL LENGTH |
|---------------|-------------|----------------|---------------|------------|----------------|----------------|
| .243 WIN      | Short       | #3             | 22"           | 9          | 13 5/8"        | 44.5"          |
| 6.5 CREEDMOOR | Short       | #3             | 24"           | 8          | 13 5/8"        | 46.5"          |
| 6.5 PRC       | Short       | #3             | 24"           | 8          | 13 5/8"        | 46.5"          |
| 26 NOSLER     | Long        | #3             | 26"           | 8.5        | 13 5/8"        | 49"            |
| 28 NOSLER     | Long        | #3             | 26"           | 9.5        | 13 5/8"        | 49"            |
| 7MM REM MAG   | Long        | #3             | 26"           | 9.5        | 13 5/8"        | 49"            |
| .280 AI       | Long        | #3             | 24"           | 9.5        | 13 5/8"        | 47"            |
| .30 NOSLER    | Long        | #3             | 26"           | 10         | 13 5/8"        | 49"            |
| .300 WIN MAG  | Long        | #3             | 24"           | 10         | 13 5/8"        | 47"            |
| .300 WSM      | Short       | #3             | 24"           | 10         | 13 5/8"        | 46.5"          |
| .300 RUM      | Long        | #3             | 26"           | 10         | 13 5/8"        | 49"            |
| .308 WIN      | Short       | #3             | 24"           | 10         | 13 5/8"        | 46.5"          |

\*MRC offers Special Order calibers upon request.

MRC MODEL 1999 ACTION

- Satin Stainless Steel
- Hand Lapped Control Round Feed Bolt
- Mauser Style Extractor
- 3 Position Wing Safety
- Drilled & Tapped for Scope Bases
- Right or Left Handed

BARREL

- Satin Stainless Steel
- Threaded Barrel with Thread Cap
- Free Floated
- Button Rifled
- Hand Lapped

TRIGGER

- Classic Pre-64 Win 70 Style Trigger
- Fully Adjustable
- Pre-Set at 3-3.25 lbs.

RIFLE WEIGHT

- Short Action Avg: 8 lbs. 3 oz.
- Long Action Avg: 8 lbs. 5 oz.

STOCK

- MRC Tactical Wood-Based Hybrid Stock
- Adjustable Soft-Pad Cheek Rest
- Enhanced Palm Swell
- Decelerator® Pad
- Dual Front & Rear Sling Swivel Studs

CUSTOM UPGRADES AVAILABLE

- Cerakote Finish
- Montana Flats Muzzle Brake
- Stock Color Change
- Non-Standard Chamberings



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WHEN EVERY OUNCE COUNTS, BUILT FOR THE HIGH ADVENTURE,  
MEETING ALL YOUR EXPECTATIONS... THE PERFECT RIFLE.

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RIFLE COMPANY



## XTREME ASCENT RIFLE

COMING SOON  
for 2020

In case the pursuit of our prey takes us the long way, we're sure to always be prepared for the hunt. The rifle we bring along is no exception. It should be light enough that you forget you're carrying it; resilient enough to withstand anything that mother

nature can throw at it; and when the time comes to make the shot, it should feel like an extension of you. This is why we created the Xtreme Ascent Rifle (XAR). We mated a custom fluted #2 contour barrel to our satin stainless steel MRC Model 1999 Action.

This robust combination is then glass and aluminum bedded into our MRC Premium Lightweight Synthetic Stock for comfortable handling and effortless accuracy. When a cumbersome rifle just won't cut it, choose the XAR. It will rise to your occasion.

XTREME HUNTING SERIES



*Montana*  
RIFLE COMPANY

## XTREME ASCENT RIFLE

#ASCENT2020

| CALIBER       | ACTION SIZE | BARREL CONTOUR | BARREL LENGTH | TWIST RATE | LENGTH OF PULL | OVERALL LENGTH |
|---------------|-------------|----------------|---------------|------------|----------------|----------------|
| 6.5 CREEDMOOR | Short       | #2             | 24"           | 8          | 13 5/8"        | 44.5"          |
| 6.5 PRC       | Short       | #2             | 24"           | 8          | 13 5/8"        | 44.5"          |
| .280 AI       | Long        | #2             | 24"           | 9.5        | 13 5/8"        | 45"            |
| 7MM REM MAG   | Long        | #2             | 26"           | 9.5        | 13 5/8"        | 47"            |
| 7MM-08 REM    | Short       | #2             | 24"           | 9.5        | 13 5/8"        | 44.5"          |
| .300 WIN MAG  | Long        | #2             | 24"           | 10         | 13 5/8"        | 45"            |
| .300 WSM      | Short       | #2             | 24"           | 10         | 13 5/8"        | 44.5"          |
| .308 WIN      | Short       | #2             | 24"           | 10         | 13 5/8"        | 44.5"          |

\*MRC offers Special Order calibers upon request.

### MRC MODEL 1999 ACTION

- Satin Stainless Steel
- Aluminum Pillar & Glass Bedded
- Hand Lapped Control Round Feed Bolt
- Mauser Style Extractor
- 3 Position Wing Safety
- Drilled & Tapped for Scope Bases
- Right or Left Handed

### BARREL

- Satin Stainless Steel
- Fluted #2 Contour
- Free Floated
- Button Rifled
- Hand Lapped

### CUSTOM UPGRADES AVAILABLE

- Cerakote Finish
- Montana Flats Muzzle Brake
- Threaded Barrel with Thread Cap
- Stock Color Change
- Hydro-Dipped Stock
- Non-Standard Chamberings

### TRIGGER

- Classic Pre-64 Win 70 Style Trigger
- Fully Adjustable
- Pre-Set at 3-3.25 lbs.

### RIFLE WEIGHT

- Short Action Avg: 6 lbs. 8 oz.
- Long Action Avg: 6 lbs. 11 oz.

### STOCK

- MRC Premium Synthetic Stock
- Decelerator® Pad
- Sling Swivel Studs



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TESTED. TRIED AND TRUE... ALL AROUND THE WORLD.  
MEETING ALL YOUR EXPECTATIONS... THE PERFECT RIFLE.

**Montana**  
RIFLE COMPANY



*Bob*

COLORADO BUCK EDITION

"Outdoor Hall of Fame" member and TV personality Colorado Buck has teamed up with Montana Rifle Company to create the Colorado Buck Edition (CBE) rifle; a dependable, long-range design that is as rugged as they come. Every barrel is hand

lapped for accuracy, paired with a Montana Flats Muzzle Brake to maximize recoil reduction, and coated in Tungsten Gray Cerakote for a rugged, all-weather finish. The barrel is then glass bedded into a light weight, well balanced MRC Premium

Synthetic Stock. Finally, the stock is finished in Colorado's signature color: caramel brown with black spider webbing finish. Available in a selection of calibers, the CBE rifle is fully equipped and ready to travel the world with you to get the job done.

COLORADO BUCK SERIES



**Montana**  
RIFLE COMPANY

COLORADO BUCK EDITION

| CALIBER        | ACTION SIZE | BARREL CONTOUR | BARREL LENGTH | TWIST RATE | LENGTH OF PULL | OVERALL LENGTH |
|----------------|-------------|----------------|---------------|------------|----------------|----------------|
| 6.5 CREEDMOOR  | Short       | #2             | 24"           | 8          | 13 5/8"        | 46.5"          |
| 7MM REM MAG    | Long        | #2             | 24"           | 9.5        | 13 5/8"        | 47"            |
| .300 WIN MAG   | Long        | #2             | 24"           | 10         | 13 5/8"        | 47"            |
| .300 WSM       | Short       | #2             | 24"           | 10         | 13 5/8"        | 46.5"          |
| .308 WIN       | Short       | #2             | 24"           | 10         | 13 5/8"        | 46.5"          |
| .338 NORMA MAG | PH          | PH #1          | 26"           | 10         | 13 5/8"        | 49.5"          |
| .338 LAPUA MAG | PH          | PH #1          | 26"           | 10         | 13 5/8"        | 49.5"          |
| .375 H&H MAG   | Long        | #5             | 24"           | 12         | 13 5/8"        | 47"            |
| .505 GIBBS     | PH          | PH #3          | 22"           | 16         | 13 5/8"        | 45.5"          |

\*MRC offers Special Order calibers upon request.

MSRP: CBE \$2,547  
CBE PH \$3,820

"Finally, an Affordable, Accurate, Dependable, Rugged, Super Limited Recoil Rifle. Packaged and ready for hunting right out of the box. All of this PLUS it's 100% made in America. You bet I'm PROUD to put my name on it!"

~ COLORADO BUCK,  
PROFESSIONAL HUNTER

CUSTOM UPGRADES AVAILABLE  
• Non-Standard Chamberings

MRC MODEL 1999 ACTION

- Aircraft Grade Aluminum Bottom Metal Assembly
- Satin Stainless Steel
- Tungsten Gray Cerakote Finish
- Aluminum Pillar & Glass Bedded
- Hand Lapped Control Round Feed Bolt
- Mauser Style Extractor
- 3 Position Wing Safety
- Right or Left Handed

BARREL

- Satin Stainless Steel
- Tungsten Gray Cerakote Finish
- Montana Flats Muzzle Brake
- Threaded Barrel with Thread Cap
- Free Floated
- Button Rifled
- Hand Lapped

MRC MODEL 1999 PH ACTION

- "Double Square Bridge"
- Steel Bottom Metal Assembly
- Right Hand Only
- Call for Availability

TRIGGER

- Classic Pre-64 Win 70 Style Trigger
- Fully Adjustable
- Pre-Set at 3-3.25 lbs.

RIFLE WEIGHT

- Short Action Avg: 6 lbs. 10 oz.
- Long Action Avg: 6 lbs. 15 oz.
- PH Action Avg: 9 lbs. 11 oz.

STOCK

- MRC Premium Synthetic Stock
- Signature Caramel Brown Color
- Decelerator® Pad
- Sling Swivel Studs



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INTRODUCING  
THE NEW SAFARI ELITE SERIES  
QUALITY IS FOUND IN A THOUSAND DETAILS.



"Safari", Just the word conjures up visions of charging buffs, raging bulls and a roar from the king of the jungle! For others it might stir up memories or dreams of a plains game hunt in the Limpopo, an ibex hunt in Spain or for many North American hunters... sheep, bear, elk or muleys.

Regardless of your hunt destination, Montana Rifle Co. has the perfect rifle for your Safari. Our Model 1999 Mauser style controlled feed action comes with a three-position safety and a fully adjustable trigger. This series is available in short, long and PH actions. Available in over 50 select calibers from the classic plains game .275 Rigby & 9.3x62, up to those charge stoppers .416 Rigby & .505 Gibbs... the rifle is an extension of you, the "Safari Hunter".

Montana Rifle Co. knows that the "Safari Hunter" is an

elite hunter, who loves esthetics as well as function and reliability. The Safari Elite Series was built for you in mind. A true beauty to behold, each receiver is flawlessly engraved, the bolt is hand jeweled and the bottom metal floorplate engraved with gold embellishments of safari game scenes featuring the "Big Five" Rhinos, Elephants, Buffalo, Lions or Leopards.

Each Safari Elite rifle stock is hand-selected from the finest XXX Grade Turkish Walnut. This elite line is fully function tested and guaranteed for accuracy.



FOR EARLY ORDER DETAILS & OUR LIST OF PREFERRED SAFARI DEALERS  
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A WORLD-CLASS RIFLE FOR THE PROFESSIONAL HUNTER.  
MEETING ALL YOUR EXPECTATIONS... THE PERFECT RIFLE.

*Montana*  
RIFLE COMPANY



DANGEROUS GAME RIFLE  
"THE AFRICAN"



*The African* in SATIN STAINLESS STEEL

"Dangerous Game"—the name brings visions of charging buffalos, a black-maned lion, and the ears-back head-down charge of a tusker! That vision guided us when we developed the perfect rifle for these situations. The core of the DGR is our MRC Model 1999 Professional Hunter (PH)

action. The PH is a double square bridge Mauser style action with the controlled round feed that's demanded by professional hunters worldwide. *The African* is also available in our MRC Model 1999 long action. Both actions feature a three position wing safety for safe and easy loading and unloading.

Their Mauser style extractors provide consistent round ejection and ensure a smooth feed of the following cartridge. The DGR is offered in chromoly blued steel and is housed in an american black walnut stock. The Dangerous Game Rifle comes in a wide array of desirable PH Calibers!

DANGEROUS GAME HUNTING SERIES



*Montana*  
RIFLE COMPANY

DANGEROUS GAME RIFLE  
"THE AFRICAN"

| CALIBER            | ACTION SIZE | BARREL CONTOUR | BARREL LENGTH | TWIST RATE | LENGTH OF PULL | OVERALL LENGTH |
|--------------------|-------------|----------------|---------------|------------|----------------|----------------|
| .375 H&H MAG       | Long        | #5             | 24"           | 12         | 13 5/8"        | 46"            |
| .378 WEATHERBY MAG | PH          | PH #2          | 24"           | 12         | 13 5/8"        | 46"            |
| .404 JEFFERY       | Long        | #5             | 24"           | 12         | 13 5/8"        | 46"            |
| .416 REM MAG       | Long        | #5             | 24"           | 14         | 13 5/8"        | 46"            |
| .416 RIGBY         | PH          | PH #2          | 24"           | 14         | 13 5/8"        | 46"            |
| .458 LOTT          | Long        | #5             | 24"           | 14         | 13 5/8"        | 46"            |
| .458 WIN MAG       | Long        | #5             | 24"           | 14         | 13 5/8"        | 46"            |
| .460 WEATHERBY MAG | PH          | PH #3          | 24"           | 14         | 13 5/8"        | 46"            |
| .505 GIBBS         | PH          | PH #3          | 22"           | 16         | 13 5/8"        | 44"            |

\*MRC offers Special Order calibers upon request.

MSRP: DGR \$1,849  
DGR PH \$2,899

BARREL

- Front & Rear Sights
- Blued Chromoly Steel
- Free Floated
- Button Rifled
- Hand Lapped

MRC MODEL 1999 LONG ACTION

- Blued Chromoly Steel
- Hand Lapped Control Round Feed Bolt
- Mauser Style Extractor
- 3 Position Wing Safety
- Drilled & Tapped for Scope Bases
- Right or Left Handed

CUSTOM UPGRADES AVAILABLE

- Satin Stainless Steel
- Cerakote Finish
- Montana Flats Muzzle Brake
- Threaded Barrel with Thread Cap
- Non-Standard Chamberings

MRC MODEL 1999 PH ACTION

- "Double Square Bridge"
- Steel Bottom Metal Assembly
- Right Hand Only
- Call for Availability

TRIGGER

- Classic Pre-64 Win 70 Style Trigger
- Fully Adjustable
- Pre-Set at 3-3.25 lbs.

RIFLE WEIGHT

- Long Action Avg: 6 lbs. 15 oz.
- PH Action Avg: 9 lbs. 11 oz.

STOCK

- American Black Walnut
- Checkered Grip
- Decelerator® Pad
- Sling Swivel Studs



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**Montana**  
RIFLE COMPANY

DANGEROUS GAME RIFLE  
"THE ALASKAN"

For those who need a weather resistant rifle and appreciate the big cartridges that require a magnum-length professional hunting action, we want to introduce you to "The Alaskan." This DGR-SS is a double square bridge Mauser style action with the controlled round feed that's demanded

by professional hunters worldwide. *The Alaskan's* PH action is made out of satin stainless steel to endure the elements, and is available in reliable large bore calibers. This Dangerous Game Rifle also comes in our Model 1999 Long Action platform for a lighter weight profile. Both satin stainless

steel actions are bedded into our premium synthetic stock in order to make the rifle impervious to inclement weather. *The Alaskan* is even equipped with adjustable iron sights. For those who don't wait on the forecast and need a big cartridge to make a big statement, look no further.

DANGEROUS GAME HUNTING SERIES



**Montana**  
RIFLE COMPANY

DANGEROUS GAME RIFLE  
"THE ALASKAN"

MSRP: DGR \$1,949  
DGR PH \$2,988

| CALIBER            | ACTION SIZE | BARREL CONTOUR | BARREL LENGTH | TWIST RATE | LENGTH OF PULL | OVERALL LENGTH |
|--------------------|-------------|----------------|---------------|------------|----------------|----------------|
| .375 H&H MAG       | Long        | #5             | 24"           | 12         | 13 5/8"        | 46"            |
| .378 WEATHERBY MAG | PH          | PH #2          | 24"           | 12         | 13 5/8"        | 46"            |
| .416 REM MAG       | Long        | #5             | 24"           | 14         | 13 5/8"        | 46"            |
| .416 RIGBY         | PH          | PH #2          | 24"           | 14         | 13 5/8"        | 46"            |
| .458 LOTT          | Long        | #5             | 24"           | 14         | 13 5/8"        | 46"            |
| .458 WIN MAG       | Long        | #5             | 24"           | 14         | 13 5/8"        | 46"            |
| .460 WEATHERBY MAG | PH          | PH #3          | 24"           | 14         | 13 5/8"        | 46"            |
| .505 GIBBS         | PH          | PH #3          | 22"           | 16         | 13 5/8"        | 44"            |

\*MRC offers Special Order calibers upon request.

BARREL

- Front & Rear Sights
- Satin Stainless Steel
- Free Floated
- Button Rifled
- Hand Lapped

MRC MODEL 1999 LONG ACTION

- Satin Stainless Steel
- Aluminum Pillar & Glass Bedded
- Hand Lapped Control Round Feed Bolt
- Mauser Style Extractor
- 3 Position Wing Safety
- Drilled & Tapped for Scope Bases
- Right or Left Handed

MRC MODEL 1999 PH ACTION

- "Double Square Bridge"
- Steel Bottom Metal Assembly
- Right Hand Only
- Call for Availability

CUSTOM UPGRADES AVAILABLE

- Blue Chromoly Steel
- Cerakote Finish
- Montana Flats Muzzle Brake
- Threaded Barrel with Thread Cap
- Stock Color Change
- Hydro-Dipped Stock
- Non-Standard Chamberings

TRIGGER

- Classic Pre-64 Win 70 Style Trigger
- Fully Adjustable
- Pre-Set at 3-3.25 lbs

RIFLE WEIGHT

- Long Action Avg: 6 lbs. 15 oz.
- PH Action Avg: 9 lbs. 11 oz.

STOCK

- Premium Synthetic Stock
- Decelerator® Pad
- Sling Swivel Studs



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## SPECIAL ORDER / OPTIONAL CUSTOM RIFLE FEATURES

MRC offers several custom features & alterations to our line production rifles. Currently these include:

- Cerakote Finish ~ *A Polymer-Ceramic Protective Coating*
  - Stock Color Change
  - Hydro-Dipped Patterns on Synthetic Stocks
  - MRC Flats Muzzle Brake or Thread Cap Installation
  - Non-Standard Caliber Changes
- Our full list of custom feature options are included in our 2020 price list. If dealers or customers have questions or need further assistance regarding custom features, please call our MRC customer service at 406-756-4867.

Please note two important policies regarding special order (custom feature) rifles:

- 1) When creating a special order/custom rifle there are specific requirements.
- 2) Custom orders require a non-refundable 50% down deposit.

### CANCELING A RIFLE ORDER:

- Cancellation requests (in writing) are only accepted prior to MRC starting work on the rifle.
- No cancellations or refunds are accepted once the rifle assembly is in process.
- Return for Credit: Special Order (non-standard) rifles will only be refunded 50% credit towards another rifle. 100% refunds are not offered on Special Order (non-standard) rifles.

## MRC ACCURACY GUARANTEE

Our accuracy tests are conducted at an indoor range with a bench rest using Match grade ammo from SAAMI-approved ammunition manufacturers. These ideal conditions allow MRC to ensure accurate results. Testing is established at 100 yards. Under

these conditions we guarantee MOA accuracy. We cannot accept results from testing by consumers as we have no control over test conditions. However, if accuracy is in question then an RMA (Return Materials Authorization) will be issued. We will inspect and test the rifle,

and if the results require it we will fix or replace any issues. Please note that we cannot be held responsible for any accuracy or feeding issues resulting from the use of handloaded ammunition.

## WARRANTY & PAID SERVICE RETURNS

Every Montana Rifle Company Product comes with our "Limited Lifetime Warranty" to the original owner for the life of the rifle. This does not include normal wear and tear, barrel life, or damage from misuse or unauthorized repairs or

customization. After MRC evaluates the rifle and determines a valid warranty issue, MRC will fix or replace the rifle. All returns, paid service and/or repairs require an authorized RMA (Return Material Authorization) from MRC prior

to the firearm being shipped back to MRC. It is the consumer's responsibility to handle any issues directly with Montana Rifle Company. Dealers should direct them to Montana Rifle Company website for contact information.

### Our Guarantee to You:

Your Montana rifle has been built to exceed your expectations. All components are carefully inspected and assembled to meet the highest level of quality assurance and provide you with a great customer experience. Each rifle is 100% MADE IN THE USA and hand-crafted in Kalispell, Montana with custom components designed to deliver consistent accuracy and performance. It is our sincere hope that your Montana rifle will provide you with generations of reliable service. To make sure we are here for you when you need us, we provide a limited LIFETIME warranty for as long as you own your rifle. Montana rifles have been used around the world and by some of the best, so welcome to the Montana Rifle Team!

## MONTANA RIFLE COMPANY 2020 PRICE LIST

| MRC RIFLES  | STEEL TYPE / COATING               | MSRP \$          |
|---|------------------------------------|------------------|
| AMERICAN STANDARD RIFLE (ASR)                           | BLUED CHROMOLY                     | \$1,549          |
| AMERICAN STANDARD RIFLE - SS (ASR-SS)                   | SATIN STAINLESS                    | \$1,599          |
| AMERICAN LEGENDS RIFLE (ALR)                            | BLUED CHROMOLY                     | \$1,699          |
| AMERICAN LEGENDS RIFLE - SS (ALR-SS)                    | SATIN STAINLESS                    | \$1,749          |
| XTREME RANCH RIFLE (XRR)                                | SATIN STAINLESS                    | \$2,189          |
| XTREME "X3" RIFLE (X3)                                  | SATIN STAINLESS                    | \$1,599          |
| XTREME ELITE RIFLE (XER)                                | SATIN STAINLESS                    | \$1,749          |
| XTREME TACTICAL HUNTER (XTH)                            | SATIN STAINLESS                    | \$1,975          |
| <i>Coming Soon for 2020!</i> XTREME ASCENT RIFLE (XAR)  | SATIN STAINLESS                    | -                |
| COLORADO BUCK EDITION LONG /SHORT ACTION (CBE)          | STAINLESS / TUNGSTEN GRAY CERAKOTE | \$2,547          |
| COLORADO BUCK EDITION PH ACTION (CBE)                   | STAINLESS / TUNGSTEN GRAY CERAKOTE | \$3,820          |
| DANGEROUS GAME RIFLE "The African" LONG ACTION (DGR)    | BLUED CHROMOLY                     | \$1,849          |
| DANGEROUS GAME RIFLE "The African" PH ACTION (DGR)      | BLUED CHROMOLY                     | \$2,899          |
| DANGEROUS GAME RIFLE "The Alaskan" LONG ACTION (DGR-SS) | SATIN STAINLESS                    | \$1,949          |
| DANGEROUS GAME RIFLE "The Alaskan" PH ACTION (DGR-SS)   | SATIN STAINLESS                    | \$2,988          |
| SERVICE / UPGRADE OPTIONS                               |                                    | MSRP \$          |
| CERAKOTE FINISH (SATIN STAINLESS ONLY)                  |                                    | \$393            |
| STOCK COLOR CHANGE (SYNTHETIC ONLY)                     |                                    | \$160            |
| HYDRO-DIPPED (CAMO) STOCK (SYNTHETIC ONLY)              |                                    | \$310            |
| MONTANA FLATS BRAKE                                     |                                    | \$180            |
| THREAD BARREL WITH THREAD CAP                           |                                    | \$142            |
| NON-STANDARD CHAMBERINGS                                |                                    | \$215            |
| MODEL 1999 ACTIONS/BARRELED ACTION                      | STEEL TYPE                         | MSRP \$          |
| SHORT ACTION  | CHROMOLY                           | \$976            |
| SHORT ACTION  | SATIN STAINLESS                    | \$1,036          |
| LONG ACTION   | CHROMOLY                           | \$984            |
| LONG ACTION   | SATIN STAINLESS                    | \$1,099          |
| PROFESSIONAL HUNTER "PH" ACTION                         | CHROMOLY                           | \$1,496          |
| PROFESSIONAL HUNTER "PH" ACTION                         | SATIN STAINLESS                    | \$1,650          |
| BARRELS   | CHROMOLY OR SATIN STAINLESS        | PRICE ON REQUEST |



MEET YOUR NEW  
LIFELONG HUNTING PARTNER...  
THE EXTREMELY VERSATILE X3 RIFLE.

*Montana*  
RIFLE COMPANY

XTREME HUNTING SERIES

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